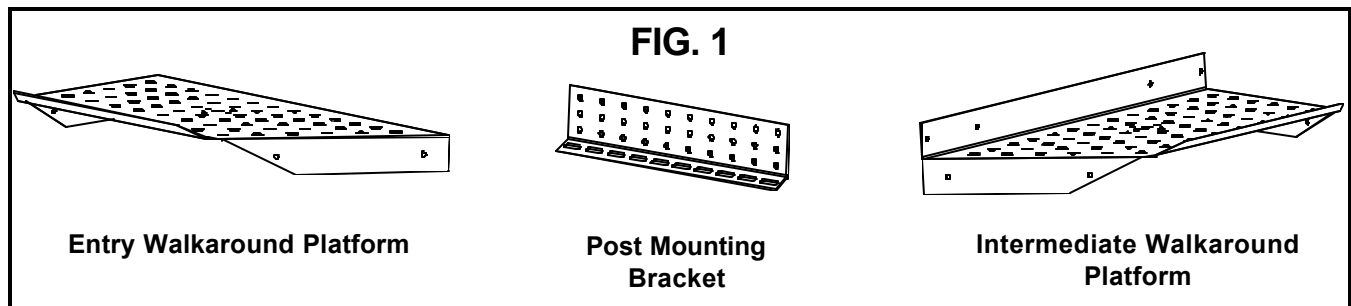


# PEAK WALKAROUND ASSEMBLY

## 1. Installing Peak Walkaround

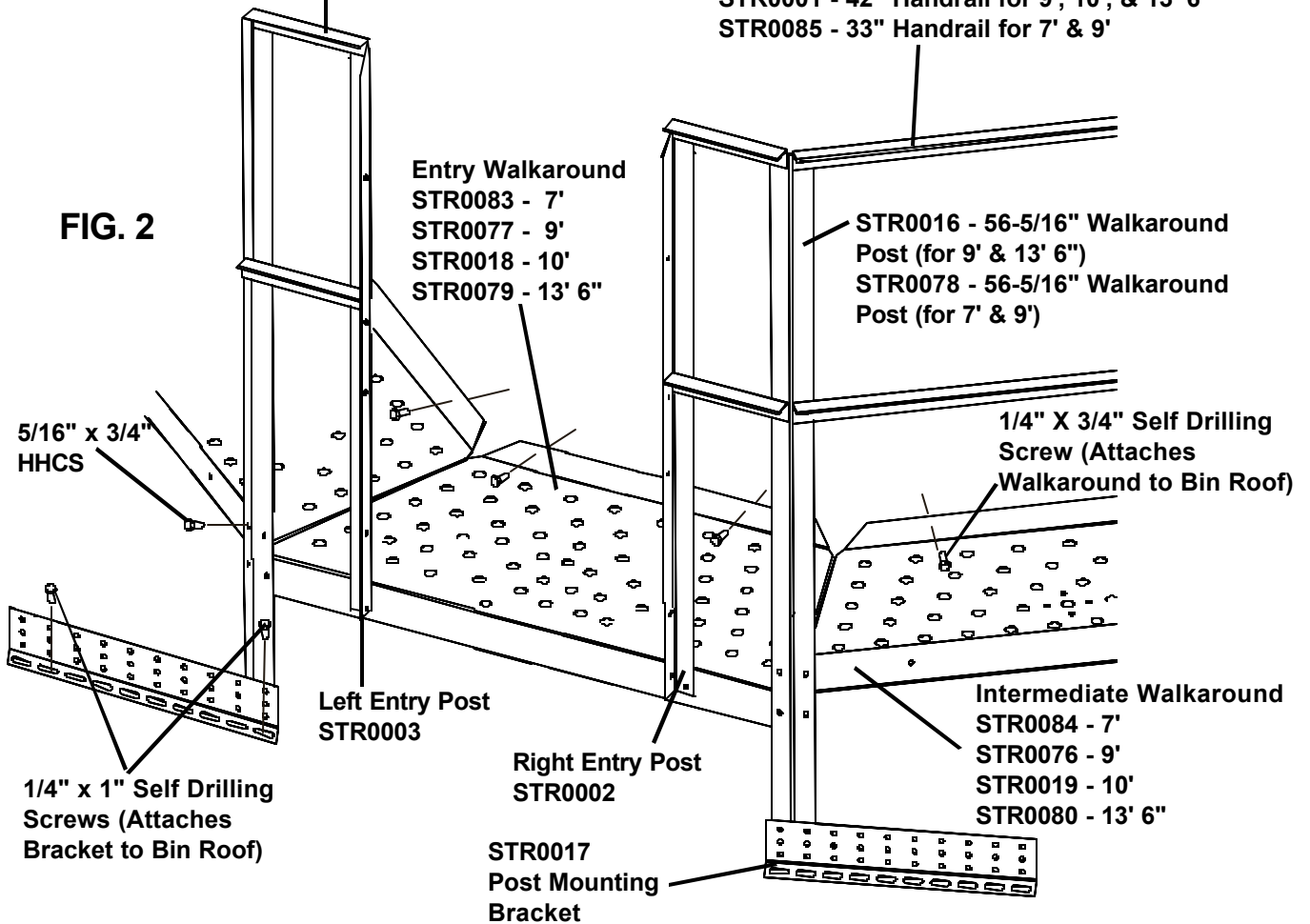
- A. While on the ground, for a 7' or 9' diameter walkaround, assemble two intermediate walk-around platforms together using two 5/16" x 3/4" bolts through each side flange to create a section. Assemble three more of these sections. **Note: One section will include using the entry walkaround platform.**
- B. While on the ground, for a 10' or 13' 6" diameter walkaround, assemble three intermediate walk-around platforms together using two 5/16" x 3/4" bolts through each side flange to create a section. Assemble two more of these sections for the 10' and three more for the 13' 6". **Note: One section will include using the entry walkaround platform.** (See Fig. 1)
- C. After sections are assembled on the ground, place them on the bin roof and fasten the assembled sections together using two 5/16" x 3/4" bolts to form a ring. Make sure to place the entry platform at the roof stairs or ladder. (See Fig. 2) **NOTE: The entry walkaround is the section with the downturned flange on the outer edge.** (See Fig. 1)
- D. Center the walkaround on the bin. Fasten the walkaround to the roof by using at least two 1/4" x 1" self drilling screws through the flange on the inside diameter of the walkaround where they make contact to a roof rib.
- E. Attach the handrail posts where the platforms meet each other using two 5/16" x 3/4". (See Fig. 2) There should be eight posts for 7' and 9', nine posts for 10', and twelve for the 13' 6" diameter walkarounds.
- F. Fasten the roof mounting bracket to the handrail post using 5/16" x 3/4" bolts through the adjustment holes closest to the end of the bracket that allow the bracket to set firmly against the bin roof.
- G. Fasten the short handrails between the handrail posts and entry posts using 5/16" x 3/4" bolts. Fasten the rest of the handrails to the handrail posts using 5/16" x 3/4". (See Fig. 2)
- H. Attach the post mounting bracket to the roof using two 1/4" x 1" self drilling screws.

**▲ CAUTION** DO NOT overtighten Self Drilling Screws!



STR0086 - 4-1/2" Short Handrail (for 7')  
 STR0020 - 8" Short Handrail (for 9', 10', & 13' 6")

STR0001 - 42" Handrail for 9', 10', & 13' 6"  
 STR0085 - 33" Handrail for 7' & 9'



**FIG. 2**

**Part List for 7', 9', 10' & 13' 6" Peak Walkarounds**

Part #	Description	Qty for 7'	Qty for 9'	Qty for 10'	Qty for 13' 6"
		STR1016	STR1017	STR1018	STR1019
STR0001	42" Handrail	-	14	16	22
STR0002	45" Right Entry Post	1	1	1	1
STR0003	45" Left Entry Post	1	1	1	1
STR0016	56 5/16" Walkaround Post	-	--	9	12
STR0017	Post Mounting Bracket	8	8	9	12
STR0018	10' Entry Section	-	--	1	-
STR0019	10' Intermediate Section	-	--	8	-
STR0020	8" Short Handrail	-	4	4	4
STR0021	10' Hardware Package	-	--	1	-
STR0076	9' Intermediate Section	-	7	-	-
STR0077	9' Entry Section	-	1	-	-
STR0078	56.313 45 Degree Walkaround Post	8	8	-	-
STR0079	13' 6" Entry Walkaround Section	-	--	-	1
STR0080	13' 6" Intermediate Walkaround	-	--	-	11
STR0081	9' Hardware Package	-	1	-	-
STR0082	13' 6" Hardware Package	-	--	-	1
STR0083	7' Entry Section	1	--	-	-
STR0084	7' Intermediate Section	7	--	-	-
STR0085	33" Handrail	14	--	-	-
STR0086	4 1/2" Short Handrail	4	--	-	-
STR0087	7' Hardware Package	1	--	-	-