



New stiffener splice details for standard 2 gauge, 5 gauge and 6 gauge stiffeners and laminated stiffeners.

Old splice system used four (4) bolts on each side of the splice joint. New splice system will used six (6) bolts on each side of the splice joint. See [Figures 1 and 2](#) for new splice system details.

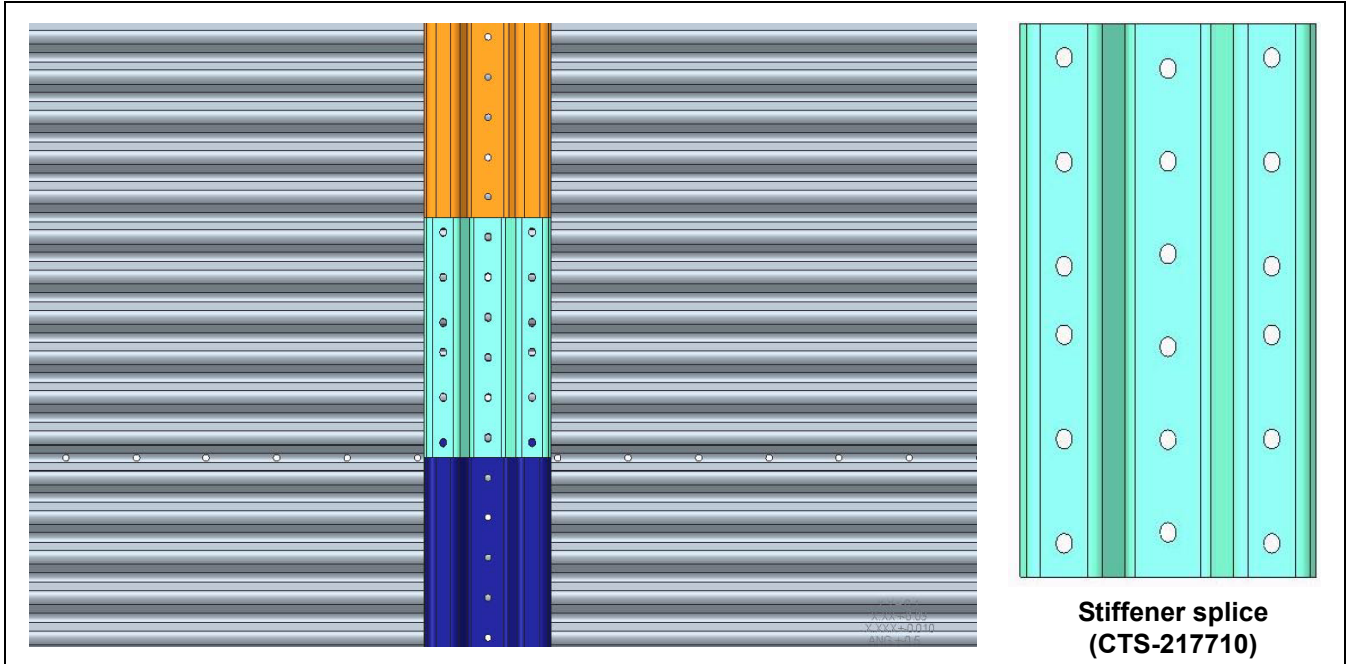


Figure 1 Standard Stiffeners

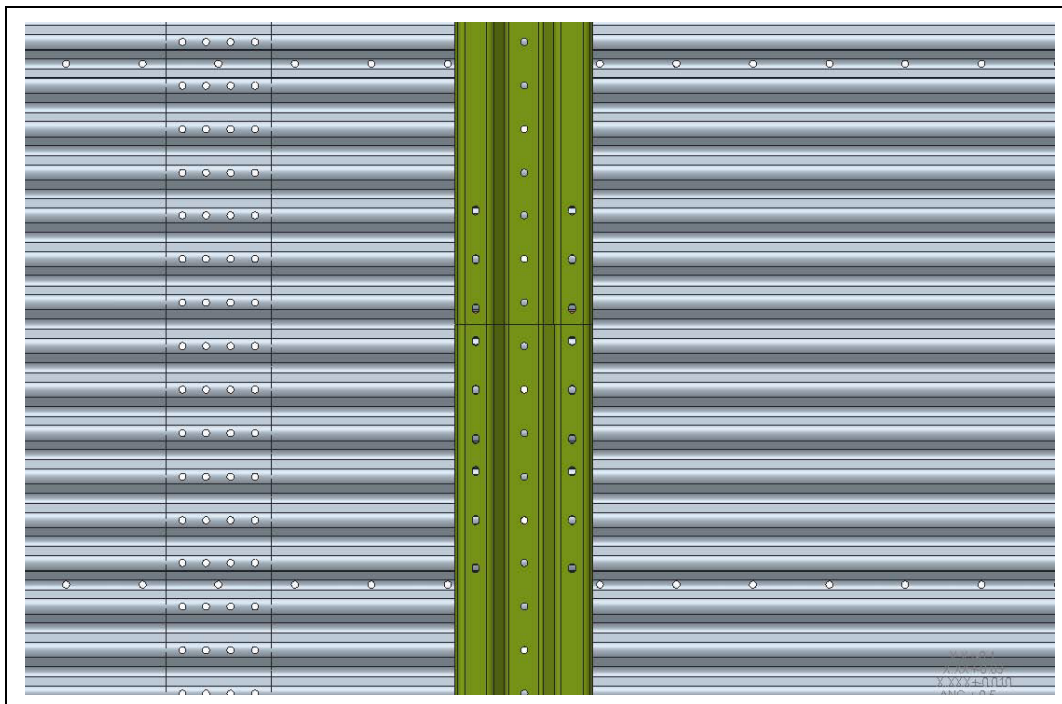


Figure 2 Laminated Stiffeners



# Stiffener Change Cross Reference Sheet

Cross reference sheet for old stiffener part numbers to new stiffener part numbers:

New Part #	Old Part #	Gauge
CTS-2162	CTS-2073	2, 5, 6
CTS-2166	CTS-2073	8, 9, 10, 12, 14
CTS-2163	CTS-2075	15, 16
CTS-2228	CTS-2079	2
CTS-2229	CTS-2081	10, 12
CTS-2164	CTS-2091	12, 14
CTS-2177	CTS-2091	10
CTS-2202	CTS-2120	5-14
CTS-2185	CTS-2118	15, 16
CTS-2210	CTS-2114	2
CTS-2211	CTS-2113	10, 12
CTS-2188	CTS-2115	10, 12, 14
CTS-2189	CTS-2119	2, 5, 6
CTS-2207	CTS-2119	8
CTS-2182	CTS-2116	15, 16
CTS-2191	CTS-2125	2
CTS-2205	CTS-2128	10
CTS-2206	CTS-2129	2
CTS-2194	CTS-2133	2
CTS-2195	CTS-2134	10, 12
CTS-2196	CTS-2135	2
CTS-2197	CTS-2136	2, 5, 6, 8
CTS-2183	CTS-2137	2
CTS-2184	CTS-2138	2, 5, 6, 8, 10, 12
CTS-2209	CTS-2144	5
CTS-2214	CTS-2145	2, 5
CTS-2215	CTS-2146	2, 5, 6
CTS-2216	CTS-2146	8
CTS-2175	CTS-2152	15, 16
CTS-2174	CTS-2153	15, 16
CTS-2173	CTS-2154	8
CTS-2165	CTS-2063	10, 11, 12, 13, 14
CTS-2161	CTS-2064	15, 16
CTS-2169	CTS-2111	15, 16
CTS-2193	CTS-2112	12, 13, 14
CTS-2200	CTS-2123	10, 12, 14