



**SELECT™**  
**SELECT IS™**  
**SELECT IS 3i™**  
ENCLOSED BELT CONVEYORS

**EASILY**  
**CUSTOMIZE**  
the Perfect Conveyor  
for Your Project



Take control.



# CUSTOM WITHOUT COMPROMISE.

Material handling can be complicated. So, we've made it easier than ever for you to get the right tool for the job, every time.

## **YOUR EXACT SPEC**

Enjoy limitless custom configurations with the right sizes, layouts, capacities, options and accessories – it's your choice and it's almost all standard. We also offer options for the commercial-grade features you want, such as wear liners and bearings.

## **QUICK DETAILED QUOTE**

Get comprehensive, real-time drawings and a complete spec document with every quote.

## **SERIOUSLY RELIABLE PERFORMANCE**

We've taken the best design elements and combined them into one platform. You get the superior craftsmanship, commercial-grade dependability and easy maintenance you've come to expect for decades of reliable and profitable service.

## **DESIGNED FOR WIDER APPLICATION**

Gain greater flexibility with a wider selection of features and options.

## **A HIGHER STANDARD**

Hot dip galvanized or stainless steel finish, fixed trippers, and movable plow discharge options are all options with Select IS.



## **GSI SELECT ENCLOSED BELT CONVEYORS**

# ***SELECT***<sup>™</sup>

**EASILY CREATE AND CUSTOMIZE THE  
PERFECT CONVEYOR FOR YOUR PROJECT.**

# ***SELECT IS***<sup>™</sup>

**GSI'S TOP-OF-THE-LINE CONVEYOR IS LOADED  
WITH PREMIUM FEATURES AND EXCLUSIVE OPTIONS.**

# ***SELECT IS 3i***<sup>™</sup>

**DESIGNED FOR INCREASED CAPACITY WITH  
REDUCED MAINTENANCE FOR MORE VALUE.**

# SELECT™ AND SELECT IS™ ENCLOSED BELT CONVEYORS

Dodge® Imperial pillow block bearings standard on all sizes, supplied with full-coverage safety guarding. Shafting of 1045 turned ground and polished steel.

Head section features 7 gauge reinforced steel housing with 12 gauge removable lined hood.

Belt alignment sensor mounting points are standard on all heads and tails, and all heads feature lagging inspection doors for service without breaking the belt.

Holz Slide-Lag® static conductive lagging on head pulleys for superior belt grip, long-life, and easy service.



Tail section features spiral wing pulleys with plow and flipper reloading mechanism to automatically reclaim spilled material.

Take-up lengths from 18" to 48" use Acme screws for easy tension adjustment, and a hinged swing-up shroud design allows for safe and easy clean-out.

Intermediate sections feature standard 1/4" thick, (1/2" optional), anti-static UHMW bottom liners for long life. Idler rollers spin on fully guarded pillow block bearings, and optional remote grease zerker fittings allow for easy service even when access is difficult.

## LOADERS AND INLETS

Loaders and inlets are available with a variety of liner types from urethane to ceramic tile.

Adjustable skirts ensure material is loaded on the belt without spillage.

Companion flanges available for all loaders and inlets to simplify connections in the field.



# SELECT IS 3i ENCLOSED BELT CONVEYOR

GSI's Select IS 3i Enclosed Belt Conveyor is built for higher capacity, longer runs, and lower maintenance, thanks to its three-idler design reducing belt friction and wear for longer service life. Combined with GSI's complete material handling lineup and trusted dealer support, the Select IS 3i helps you take on every project with confidence.

## **SELECT IS 3i**<sup>™</sup>

### WHY THE 3i STANDS OUT

The Select IS 3i isn't just an upgrade—it's a leap forward. Compared to traditional spool conveyors, the 3i offers:

- **Higher capacity in the same footprint – up to 95,000 bushels per hour**
- **1/2" UHMW liner for longer product life with reduced wear**
- **Low maintenance self-contained idlers**
- **Quick release covers for easy access**

### BUILT FOR DEMANDING OPERATIONS

Enclosed belt conveyors are an efficient and gentle way to move dry bulk materials. 3i Belt Conveyors can handle more material in smaller widths while experiencing less idler wear and belt wear than a spool conveyor. The 3i's independent idler design boosts both capacity and durability, handling up to 95,000 bushels per hour with less wear on belts and idlers.



# SELECT AND SELECT IS SPECIFICATIONS

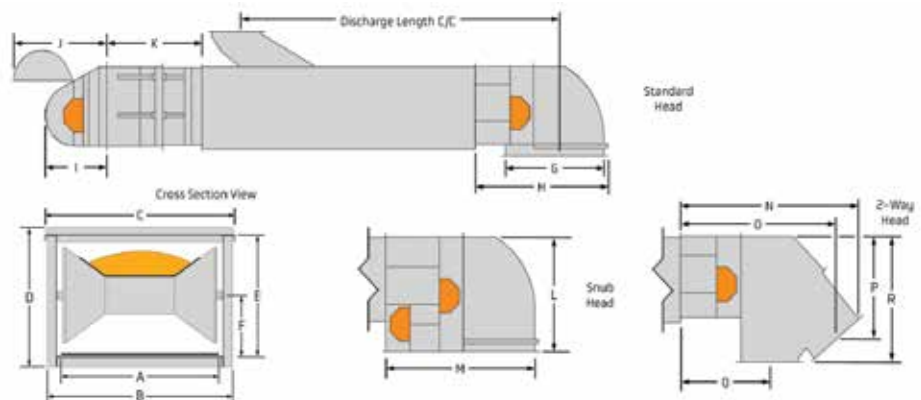
## CONVEYOR SPEED (FT/MIN.)<sup>1</sup>

CAPACITY (BPH)	BELT WIDTH					
	24"	30"	36"	42"	48"	54"
8000	400					
10000	485					
12000	582					
13000	630	415				
14000		447				
15000		479				
20000		640	466			
25000			583	451		
30000			700	541	435	
35000				631	508	
40000				721	580	480
45000					653	540
50000					725	600
60000						720

<sup>1</sup> Capacities calculated with material surcharge angle of 13°, lower surcharge angle materials will see reduced capacities.

	Belt Width	Box Width	Overall Width	Overall Height	Box Height	Idler Height	Discharge Length	Std. Head Length	Tail Length	Tail Shroud Clearance	24" Snub Head Height	24" Snub Head Discharge	2-Way Head Length	1st Discharge Length	1st Discharge Height	2nd Discharge Length	2nd Discharge Height
SIZE	A	B	C	D	E	F	G	H	I	J	L	M	N	O	P	Q	R
24"	24	31	32	29.625	26	13.5	36	49	23	39	39	52	65	55	34	32	42
30"	30	37	38	29.625	26	13.5	36	49	23	39	39	52	65	55	34	32	42
36"	36	43	44	29.625	26	13.5	36	49	23	39	39	52	65	55	34	32	42
42"	42	49	50	29.625	26	13.5	36	49	23	39	39	52	65	55	34	32	42
48"	48	55	56	29.625	26	13.5	36	49	23	39	39	52	65	55	34	32	42
54"	54	61	62	29.625	26	13.5	36	49	23	39	39	52	65	55	34	32	42

	Take-Up Length (K)	
	MIN	MAX
18"	36	54
24"	42	66
30"	48	78
36"	54	90
42"	60	102
48"	66	114
54"	72	126
60"	78	138



# SELECT IS 3i SPECIFICATIONS

## BUSHEL CAPACITY PER HOUR (BY FT/MIN.)<sup>1</sup>

BOX WIDTH	BOX WIDTH							
	350	400	450	500	550	600	650	700
30"	12,000	14,000	16,000	18,000	19,000	21,000	23,000	25,000
36"	17,000	20,000	22,000	25,000	28,000	30,000	33,000	35,000
42"	25,000	29,000	32,000	36,000	40,000	43,000	47,000	51,000
48"	32,000	37,000	41,000	46,000	50,000	55,000	60,000	64,000
54"	39,000	45,000	50,000	56,000	62,000	67,000	73,000	79,000
60"	47,000	53,000	60,000	67,000	73,000	80,000	87,000	95,000

<sup>1</sup> Capacities calculated with material surcharge angle of 13°, lower surcharge angle materials will see reduced capacities.





Visit [grainsystems.com](https://grainsystems.com)  
for product specs and info



Contact your GSI Dealer for more information.

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