

APPROXIMATE DUMP SEQUENCE SETTINGS

Autoflow 36' with 1 30 h.p. 42" Fan & Heater, & 7 h.p. inline centrifugal aeration fan

This Chart is based on dumping 1/4 of the chamber at a time

FOR CORN dried to 15% at 45 deg. Ambient Temperature

| Moisture Content | FOOD GRADE | | | | | | | | | |
|----------------------------------|--------------|--------------|-------------|-------------|-------------|-------------|-------------|----------|----------|--|
| | 120 deg. | 130 deg. | 140 deg. | 150 deg. | 160 deg. | 170 deg. | 180 deg. | 190 deg. | 200 deg. | |
| 16.0 | 7.7 | 6.7 | 5.8 | 5.3 | 4.9 | 4.3 | 3.8 | 3.5 | 3.2 | |
| 17.0 | 15.6 | 13.5 | 11.7 | 10.7 | 9.8 | 8.7 | 7.6 | 7.1 | 6.5 | |
| 18.0 | 23.2 | 20.1 | 17.5 | 15.9 | 14.6 | 13.0 | 11.4 | 10.6 | 9.7 | |
| 19.0 | 30.5 | 26.3 | 22.9 | 20.9 | 19.2 | 17.1 | 15.0 | 13.9 | 12.8 | |
| 20.0 | 37.2 | 32.2 | 28.0 | 25.6 | 23.5 | 20.9 | 18.3 | 17.0 | 15.6 | |
| 21.0 | 41.5 | 35.9 | 31.3 | 28.5 | 26.2 | 23.3 | 20.4 | 18.9 | 17.4 | |
| 22.0 | 45.8 | 39.7 | 34.5 | 31.5 | 28.9 | 25.7 | 22.6 | 20.9 | 19.2 | |
| 23.0 | 50.1 | 43.4 | 37.8 | 34.5 | 31.6 | 28.2 | 24.7 | 22.9 | 21.0 | |
| 24.0 | 54.5 | 47.1 | 41.0 | 37.4 | 34.3 | 30.6 | 26.8 | 24.8 | 22.9 | |
| 25.0 | 58.8 | 50.8 | 44.2 | 40.4 | 37.1 | 33.0 | 29.0 | 26.8 | 24.7 | |
| 26.0 | 65.8 | 56.9 | 49.6 | 45.2 | 41.5 | 37.0 | 32.4 | 30.0 | 27.7 | |
| 27.0 | 72.9 | 63.1 | 54.9 | 50.1 | 46.0 | 40.9 | 35.9 | 33.3 | 30.6 | |
| 28.0 | 80.0 | 69.2 | 60.2 | 55.0 | 50.4 | 44.9 | 39.4 | 36.5 | 33.6 | |
| 29.0 | 87.0 | 75.3 | 65.5 | 59.8 | 54.9 | 48.9 | 42.9 | 39.7 | 36.6 | |
| 30.0 | 94.1 | 81.4 | 70.8 | 64.7 | 59.3 | 52.8 | 46.4 | 43.0 | 39.6 | |
| 31.0 | 100.9 | 87.3 | 75.9 | 69.3 | 63.6 | 56.6 | 49.7 | 46.1 | 42.5 | |
| 32.0 | 107.0 | 92.5 | 80.5 | 73.5 | 67.5 | 60.1 | 52.7 | 48.9 | 45.0 | |
| 33.0 | 113.1 | 97.8 | 85.1 | 77.7 | 71.3 | 63.5 | 55.7 | 51.7 | 47.6 | |
| 34.0 | 119.2 | 103.1 | 89.7 | 81.9 | 75.2 | 66.9 | 58.7 | 54.4 | 50.2 | |
| 35.0 | 125.2 | 108.3 | 94.3 | 86.1 | 79.0 | 70.3 | 61.7 | 57.2 | 52.7 | |
| Approx. Moisture Control Setting | 107.5 | 106.3 | 105.0 | 103.8 | 102.5 | 101.3 | 100.0 | 98.8 | 97.5 | |

Dump Time = 36 seconds

1. Turn both Control power & 24 volt power on, then when you see the Date press Reset
2. Set AERATION FAN, LOAD, FAN, BURNER, AND DUMP SWITCH to Auto, then press green start switch.
3. Use Stop Button to stop dryer, or to reset a warning on the screen

Start Up: Operate using Time & Temperature on the first 5 dumps. After the 5th. dump Reset Time to one half the chart setting

Last Fill. Shut down the Topdry when the last grain enters the chamber. Set Dry Time for Three times the normal chart settings and Push Reset. With the Dry & Hold Switch turned on run until Topdry shuts down. Install your fan inlet cover on the fan and let the aeration fan cool the grain. After grain is cooled you can dump or leave it in the top chamber to store.

* Dark shaded times (Above 60 min.) should be avoided, or at least require close management to assure proper drying. Also note that when operating at temperatures below 150 moisture control may require a lower setting at night

APPROXIMATE DUMP SEQUENCE SETTINGS

Autoflow 36' with 1 40 h.p. 42" Fan & Heater, & 7 h.p. inline centrifugal aeration fan

This Chart is based on dumping 1/4 of the chamber at a time

FOR CORN dried to 15% at 45 deg. Ambient Temperature

| Moisture Content | FOOD GRADE | | | | | | | | | |
|----------------------------------|--------------|-------------|-------------|-------------|-------------|-------------|----------|----------|----------|--|
| | 120 deg. | 130 deg. | 140 deg. | 150 deg. | 160 deg. | 170 deg. | 180 deg. | 190 deg. | 200 deg. | |
| 16.0 | 6.6 | 5.7 | 5.0 | 4.6 | 4.2 | 3.7 | 3.3 | 3.0 | 2.8 | |
| 17.0 | 13.4 | 11.6 | 10.1 | 9.2 | 8.4 | 7.5 | 6.6 | 6.1 | 5.6 | |
| 18.0 | 19.9 | 17.2 | 15.0 | 13.7 | 12.6 | 11.2 | 9.8 | 9.1 | 8.4 | |
| 19.0 | 26.2 | 22.6 | 19.7 | 18.0 | 16.5 | 14.7 | 12.9 | 12.0 | 11.0 | |
| 20.0 | 32.0 | 27.7 | 24.1 | 22.0 | 20.2 | 18.0 | 15.8 | 14.6 | 13.5 | |
| 21.0 | 35.7 | 30.9 | 26.9 | 24.6 | 22.5 | 20.1 | 17.6 | 16.3 | 15.1 | |
| 22.0 | 39.5 | 34.1 | 29.7 | 27.1 | 24.9 | 22.2 | 19.4 | 18.0 | 16.6 | |
| 23.0 | 43.2 | 37.4 | 32.5 | 29.7 | 27.2 | 24.3 | 21.3 | 19.7 | 18.2 | |
| 24.0 | 46.9 | 40.6 | 35.3 | 32.3 | 29.6 | 26.4 | 23.1 | 21.4 | 19.7 | |
| 25.0 | 50.7 | 43.8 | 38.1 | 34.8 | 32.0 | 28.5 | 25.0 | 23.1 | 21.3 | |
| 26.0 | 56.8 | 49.1 | 42.7 | 39.0 | 35.8 | 31.9 | 28.0 | 25.9 | 23.9 | |
| 27.0 | 62.9 | 54.4 | 47.3 | 43.2 | 39.6 | 35.3 | 31.0 | 28.7 | 26.4 | |
| 28.0 | 68.9 | 59.6 | 51.9 | 47.4 | 43.5 | 38.7 | 34.0 | 31.5 | 29.0 | |
| 29.0 | 75.0 | 64.9 | 56.5 | 51.6 | 47.3 | 42.1 | 37.0 | 34.3 | 31.6 | |
| 30.0 | 81.1 | 70.2 | 61.1 | 55.8 | 51.2 | 45.6 | 40.0 | 37.1 | 34.1 | |
| 31.0 | 87.0 | 75.2 | 65.5 | 59.8 | 54.8 | 48.8 | 42.9 | 39.7 | 36.6 | |
| 32.0 | 92.2 | 79.8 | 69.4 | 63.4 | 58.2 | 51.8 | 45.5 | 42.1 | 38.8 | |
| 33.0 | 97.5 | 84.4 | 73.4 | 67.0 | 61.5 | 54.8 | 48.0 | 44.5 | 41.0 | |
| 34.0 | 102.8 | 88.9 | 77.4 | 70.6 | 64.8 | 57.7 | 50.6 | 46.9 | 43.2 | |
| 35.0 | 108.0 | 93.4 | 81.3 | 74.2 | 68.1 | 60.6 | 53.2 | 49.3 | 45.4 | |
| Approx. Moisture Control Setting | 107.5 | 106.3 | 105.0 | 103.8 | 102.5 | 101.3 | 100.0 | 98.8 | 97.5 | |

Dump Time = 36 seconds

1. Turn both Control power & 24 volt power on, then when you see the Date press Reset
2. Set AERATION FAN, LOAD, FAN, BURNER, AND DUMP SWITCH to Auto, then press green start switch.
3. Use Stop Button to stop dryer, or to reset a warning on the screen

Start Up: Operate using Time & Temperature on the first 5 dumps. After the 5th. dump Reset Time to one half the chart setting

Last Fill: Shut down the Topdry when the last grain enters the chamber. Set Dry Time for Three times the normal chart settings and Push Reset. With the Dry & Hold Switch turned on run until Topdry shuts down. Install your fan inlet cover on the fan and let the aeration fan cool the grain. After grain is cooled you can dump or leave it in the top chamber to store.

* Dark shaded times (Above 60 min.) should be avoided, or at least require close management to assure proper drying. Also note that when operating at temperatures below 150 moisture control may require a lower setting at night

APPROXIMATE DUMP SEQUENCE SETTINGS

Autoflow 36' with 2 15 h.p. 36" Fans & Heaters, & 7 h.p. inline centrifugal aeration fan

This Chart is based on dumping 1/4 of the chamber at a time

FOR CORN dried to 15% at 45 deg. Ambient Temperature

| Moisture Content | FOOD GRADE | | | | | | | | | |
|----------------------------------|--------------|-------------|-------------|-------------|-------------|----------|----------|----------|----------|--|
| | 120 deg. | 130 deg. | 140 deg. | 150 deg. | 160 deg. | 170 deg. | 180 deg. | 190 deg. | 200 deg. | |
| 16.0 | 6.4 | 5.5 | 4.8 | 4.4 | 4.0 | 3.6 | 3.1 | 2.9 | 2.7 | |
| 17.0 | 12.8 | 11.1 | 9.7 | 8.8 | 8.1 | 7.2 | 6.3 | 5.8 | 5.4 | |
| 18.0 | 19.1 | 16.5 | 14.4 | 13.1 | 12.1 | 10.7 | 9.4 | 8.7 | 8.0 | |
| 19.0 | 25.1 | 21.7 | 18.9 | 17.3 | 15.8 | 14.1 | 12.3 | 11.4 | 10.6 | |
| 20.0 | 30.7 | 26.5 | 23.1 | 21.1 | 19.4 | 17.2 | 15.1 | 14.0 | 12.9 | |
| 21.0 | 34.2 | 29.6 | 25.8 | 23.5 | 21.6 | 19.2 | 16.8 | 15.6 | 14.4 | |
| 22.0 | 37.8 | 32.7 | 28.4 | 26.0 | 23.8 | 21.2 | 18.6 | 17.2 | 15.9 | |
| 23.0 | 41.3 | 35.7 | 31.1 | 28.4 | 26.1 | 23.2 | 20.3 | 18.9 | 17.4 | |
| 24.0 | 44.9 | 38.8 | 33.8 | 30.8 | 28.3 | 25.2 | 22.1 | 20.5 | 18.9 | |
| 25.0 | 48.4 | 41.9 | 36.4 | 33.3 | 30.5 | 27.2 | 23.9 | 22.1 | 20.4 | |
| 26.0 | 54.2 | 46.9 | 40.8 | 37.3 | 34.2 | 30.5 | 26.7 | 24.8 | 22.8 | |
| 27.0 | 60.1 | 52.0 | 45.2 | 41.3 | 37.9 | 33.7 | 29.6 | 27.5 | 25.3 | |
| 28.0 | 65.9 | 57.0 | 49.6 | 45.3 | 41.6 | 37.0 | 32.5 | 30.1 | 27.7 | |
| 29.0 | 71.7 | 62.0 | 54.0 | 49.3 | 45.2 | 40.3 | 35.4 | 32.8 | 30.2 | |
| 30.0 | 77.6 | 67.1 | 58.4 | 53.3 | 48.9 | 43.6 | 38.3 | 35.4 | 32.6 | |
| 31.0 | 83.1 | 71.9 | 62.6 | 57.1 | 52.4 | 46.7 | 41.0 | 38.0 | 35.0 | |
| 32.0 | 88.2 | 76.3 | 66.4 | 60.6 | 55.6 | 49.5 | 43.5 | 40.3 | 37.1 | |
| 33.0 | 93.2 | 80.6 | 70.2 | 64.1 | 58.8 | 52.4 | 46.0 | 42.6 | 39.2 | |
| 34.0 | 98.3 | 85.0 | 74.0 | 67.5 | 62.0 | 55.2 | 48.5 | 44.9 | 41.3 | |
| 35.0 | 103.2 | 89.3 | 77.7 | 70.9 | 65.1 | 58.0 | 50.9 | 47.2 | 43.4 | |
| Approx. Moisture Control Setting | 107.5 | 106.3 | 105.0 | 103.8 | 102.5 | 101.3 | 100.0 | 98.8 | 97.5 | |

Dump Time = 36 seconds

1. Turn both Control power & 24 volt power on, then when you see the Date press Reset
2. Set AERATION FAN, LOAD, FAN, BURNER, AND DUMP SWITCH to Auto, then press green start switch.
3. Use Stop Button to stop dryer, or to reset a warning on the screen

Start Up: Operate using Time & Temperature on the first 5 dumps. After the 5th. dump Reset Time to one half the chart setting

Last Fill. Shut down the Topdry when the last grain enters the chamber. Set Dry Time for Three times the normal chart settings and Push Reset. With the Dry & Hold Switch turned on run until Topdry shuts down. Install your fan inlet cover on the fan and let the aeration fan cool the grain. After grain is cooled you can dump or leave it in the top chamber to store.

* Dark shaded times (Above 60 min.) should be avoided, or at least require close management to assure proper drying. Also note that when operating at temperatures below 150 moisture control may require a lower setting at night

APPROXIMATE DUMP SEQUENCE SETTINGS

Autoflow 36' with 2 15 h.p. 40" Fans & Heaters, & 7 h.p. inline centrifugal aeration fan

This Chart is based on dumping 1/4 of the chamber at a time

FOR CORN dried to 15% at 45 deg. Ambient Temperature

| Moisture Content | FOOD GRADE | | | | | | | | | |
|----------------------------------|-------------|-------------|-------------|----------|----------|----------|----------|----------|----------|--|
| | 120 deg. | 130 deg. | 140 deg. | 150 deg. | 160 deg. | 170 deg. | 180 deg. | 190 deg. | 200 deg. | |
| 16.0 | 5.0 | 4.3 | 3.7 | 3.4 | 3.1 | 2.8 | 2.5 | 2.3 | 2.1 | |
| 17.0 | 10.0 | 8.7 | 7.6 | 6.9 | 6.3 | 5.6 | 5.0 | 4.6 | 4.2 | |
| 18.0 | 15.0 | 12.9 | 11.3 | 10.3 | 9.4 | 8.4 | 7.4 | 6.8 | 6.3 | |
| 19.0 | 19.7 | 17.0 | 14.8 | 13.5 | 12.4 | 11.0 | 9.7 | 9.0 | 8.2 | |
| 20.0 | 24.0 | 20.8 | 18.1 | 16.5 | 15.2 | 13.5 | 11.9 | 11.0 | 10.1 | |
| 21.0 | 26.8 | 23.2 | 20.2 | 18.4 | 16.9 | 15.1 | 13.2 | 12.2 | 11.2 | |
| 22.0 | 29.6 | 25.6 | 22.3 | 20.3 | 18.7 | 16.6 | 14.6 | 13.5 | 12.4 | |
| 23.0 | 32.4 | 28.0 | 24.4 | 22.3 | 20.4 | 18.2 | 15.9 | 14.8 | 13.6 | |
| 24.0 | 35.2 | 30.4 | 26.5 | 24.2 | 22.2 | 19.7 | 17.3 | 16.1 | 14.8 | |
| 25.0 | 37.9 | 32.8 | 28.6 | 26.1 | 23.9 | 21.3 | 18.7 | 17.3 | 16.0 | |
| 26.0 | 42.5 | 36.8 | 32.0 | 29.2 | 26.8 | 23.9 | 20.9 | 19.4 | 17.9 | |
| 27.0 | 47.1 | 40.7 | 35.4 | 32.4 | 29.7 | 26.4 | 23.2 | 21.5 | 19.8 | |
| 28.0 | 51.6 | 44.7 | 38.9 | 35.5 | 32.6 | 29.0 | 25.4 | 23.6 | 21.7 | |
| 29.0 | 56.2 | 48.6 | 42.3 | 38.6 | 35.4 | 31.6 | 27.7 | 25.7 | 23.7 | |
| 30.0 | 60.8 | 52.6 | 45.8 | 41.8 | 38.3 | 34.1 | 29.9 | 27.8 | 25.6 | |
| 31.0 | 65.2 | 56.4 | 49.1 | 44.8 | 41.1 | 36.6 | 32.1 | 29.7 | 27.4 | |
| 32.0 | 69.1 | 59.8 | 52.0 | 47.5 | 43.6 | 38.8 | 34.0 | 31.6 | 29.1 | |
| 33.0 | 73.1 | 63.2 | 55.0 | 50.2 | 46.1 | 41.0 | 36.0 | 33.4 | 30.7 | |
| 34.0 | 77.0 | 66.6 | 58.0 | 52.9 | 48.6 | 43.2 | 37.9 | 35.2 | 32.4 | |
| 35.0 | 80.9 | 70.0 | 60.9 | 55.6 | 51.0 | 45.4 | 39.8 | 36.9 | 34.0 | |
| Approx. Moisture Control Setting | 107.5 | 106.3 | 105.0 | 103.8 | 102.5 | 101.3 | 100.0 | 98.8 | 97.5 | |

Dump Time = 36 seconds

1. Turn both Control power & 24 volt power on, then when you see the Date press Reset
2. Set AERATION FAN, LOAD, FAN, BURNER, AND DUMP SWITCH to Auto, then press green start switch.
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Start Up: Operate using Time & Temperature on the first 5 dumps. After the 5th. dump Reset Time to one half the chart setting

Last Fill. Shut down the Topdry when the last grain enters the chamber. Set Dry Time for Three times the normal chart settings and Push Reset. With the Dry & Hold Switch turned on run until Topdry shuts down. Install your fan inlet cover on the fan and let the aeration fan cool the grain. After grain is cooled you can dump or leave it in the top chamber to store.

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| Moisture Content | FOOD GRADE | | | | | | | | | |
|----------------------------------|-------------|-------------|----------|----------|----------|----------|----------|----------|----------|--|
| | 120 deg. | 130 deg. | 140 deg. | 150 deg. | 160 deg. | 170 deg. | 180 deg. | 190 deg. | 200 deg. | |
| 16.0 | 4.3 | 3.7 | 3.3 | 3.0 | 2.7 | 2.4 | 2.1 | 2.0 | 1.8 | |
| 17.0 | 8.8 | 7.6 | 6.6 | 6.0 | 5.5 | 4.9 | 4.3 | 4.0 | 3.7 | |
| 18.0 | 13.0 | 11.3 | 9.8 | 9.0 | 8.2 | 7.3 | 6.4 | 6.0 | 5.5 | |
| 19.0 | 17.1 | 14.8 | 12.9 | 11.8 | 10.8 | 9.6 | 8.5 | 7.8 | 7.2 | |
| 20.0 | 20.9 | 18.1 | 15.8 | 14.4 | 13.2 | 11.8 | 10.4 | 9.6 | 8.8 | |
| 21.0 | 23.4 | 20.2 | 17.6 | 16.1 | 14.7 | 13.1 | 11.5 | 10.7 | 9.8 | |
| 22.0 | 25.8 | 22.3 | 19.4 | 17.7 | 16.3 | 14.5 | 12.7 | 11.8 | 10.8 | |
| 23.0 | 28.2 | 24.4 | 21.2 | 19.4 | 17.8 | 15.8 | 13.9 | 12.9 | 11.9 | |
| 24.0 | 30.6 | 26.5 | 23.1 | 21.1 | 19.3 | 17.2 | 15.1 | 14.0 | 12.9 | |
| 25.0 | 33.1 | 28.6 | 24.9 | 22.7 | 20.9 | 18.6 | 16.3 | 15.1 | 14.0 | |
| 26.0 | 37.1 | 32.1 | 27.9 | 25.5 | 23.4 | 20.8 | 18.2 | 16.9 | 15.6 | |
| 27.0 | 41.1 | 35.5 | 30.9 | 28.2 | 25.9 | 23.0 | 20.2 | 18.8 | 17.3 | |
| 28.0 | 45.1 | 39.0 | 33.9 | 31.0 | 28.4 | 25.3 | 22.2 | 20.6 | 19.0 | |
| 29.0 | 49.1 | 42.4 | 36.9 | 33.7 | 30.9 | 27.5 | 24.1 | 22.4 | 20.7 | |
| 30.0 | 53.1 | 45.9 | 39.9 | 36.5 | 33.5 | 29.8 | 26.1 | 24.2 | 22.4 | |
| 31.0 | 56.9 | 49.2 | 42.8 | 39.1 | 35.9 | 31.9 | 28.0 | 26.0 | 24.0 | |
| 32.0 | 60.3 | 52.2 | 45.4 | 41.5 | 38.0 | 33.9 | 29.7 | 27.5 | 25.4 | |
| 33.0 | 63.8 | 55.2 | 48.0 | 43.8 | 40.2 | 35.8 | 31.4 | 29.1 | 26.9 | |
| 34.0 | 67.2 | 58.1 | 50.6 | 46.2 | 42.4 | 37.7 | 33.1 | 30.7 | 28.3 | |
| 35.0 | 70.6 | 61.1 | 53.2 | 48.5 | 44.5 | 39.6 | 34.7 | 32.2 | 29.7 | |
| Approx. Moisture Control Setting | 107.5 | 106.3 | 105.0 | 103.8 | 102.5 | 101.3 | 100.0 | 98.8 | 97.5 | |

Dump Time = 36 seconds

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