



Installation Instructions

1. Place template on bottom of head section on the take-up end. Align edges of template with the bottom housing and fasten with vise-grips or clamps.
2. Using the template as a guide, drill six (6) 9/32" holes into the bottom of the housing. *(See Figure 1.)*

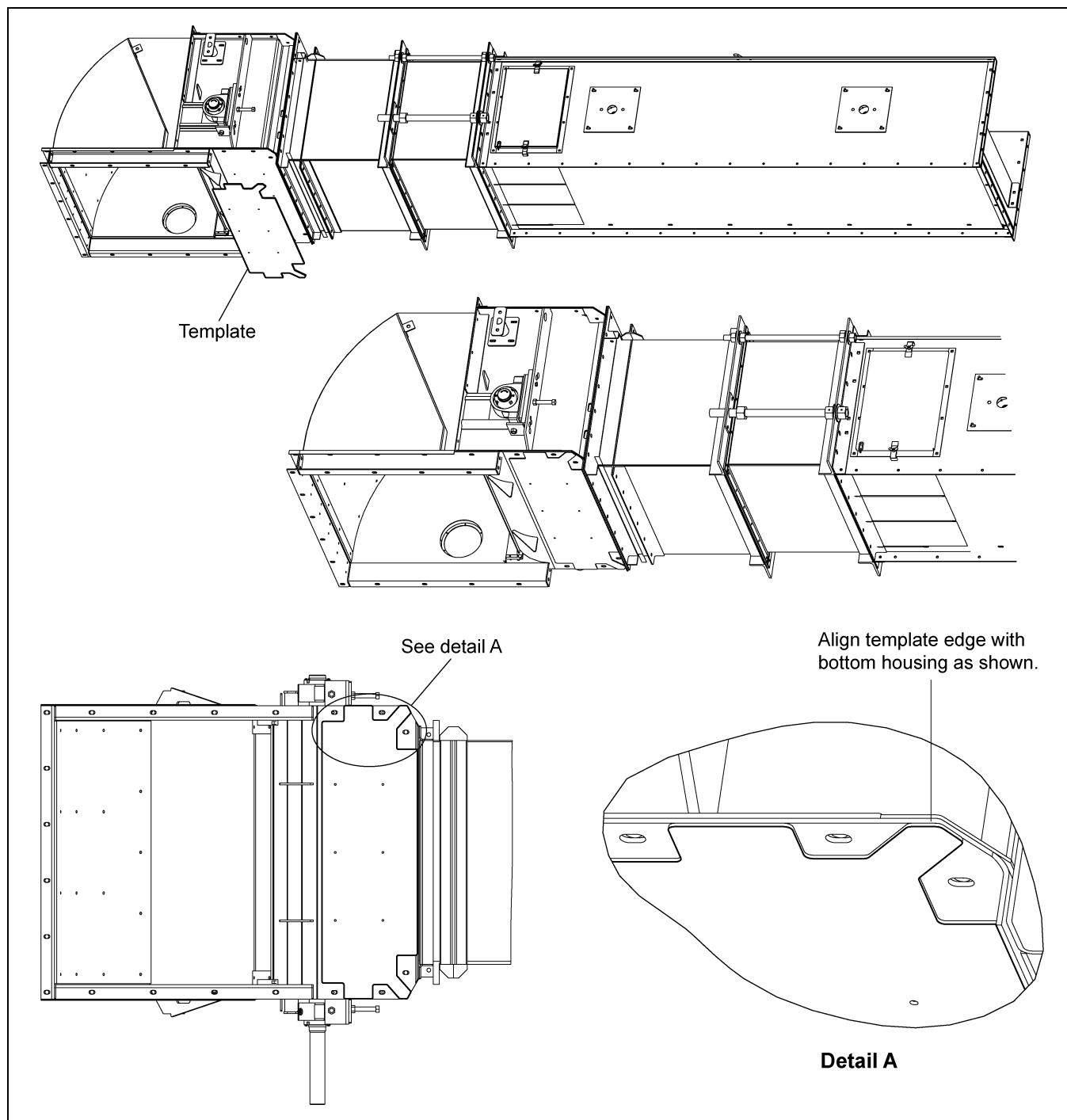


Figure 1

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Reverse Head/Take-Up Bridge Belt Conveyor Installation

3. Fasten the UHMW sheet to the head housing using six (6) 1/4"-20 x 3/4" button head socket cap screw (or equivalent).
4. The UHMW take-up bridge will then go through the take-up and **UNDER THE INTERMEDIATE LINER** using existing hardware. (See Figure 2 below to Figure 5 on Page 4.)

NOTE: Do not overtighten the hardware. Overtightening will pull the bolt heads through the liner(s).

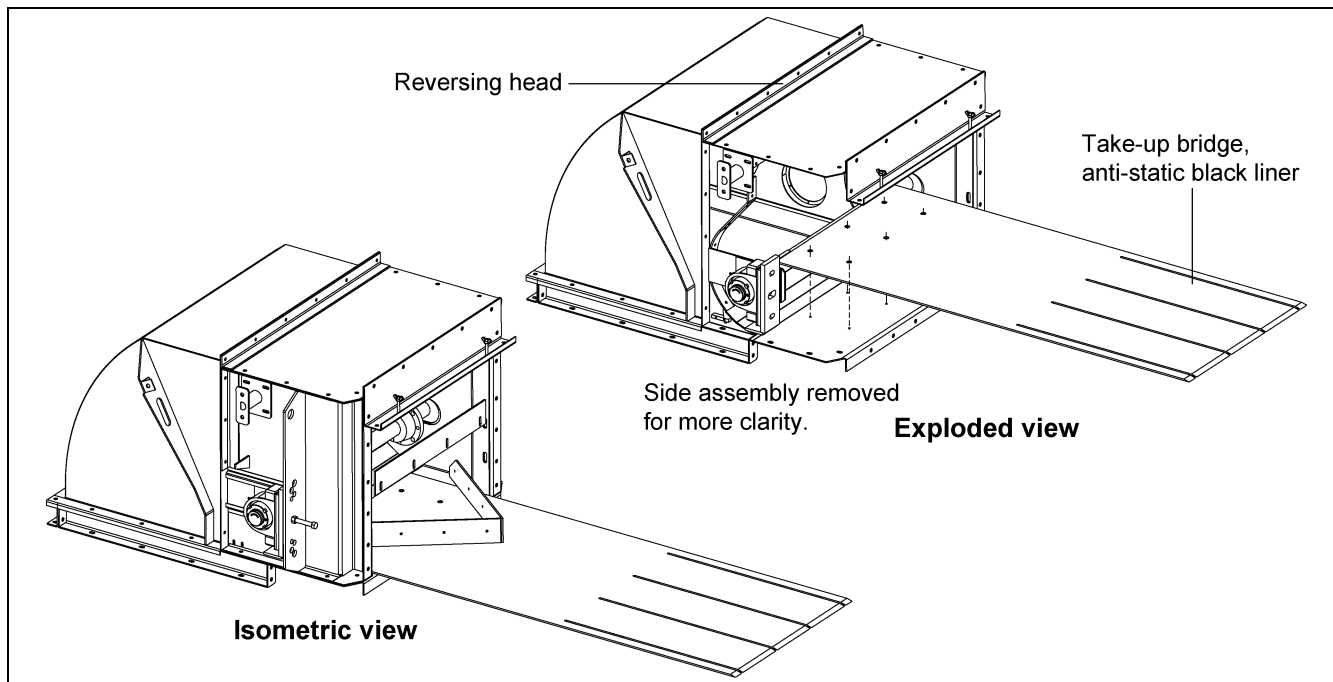


Figure 2

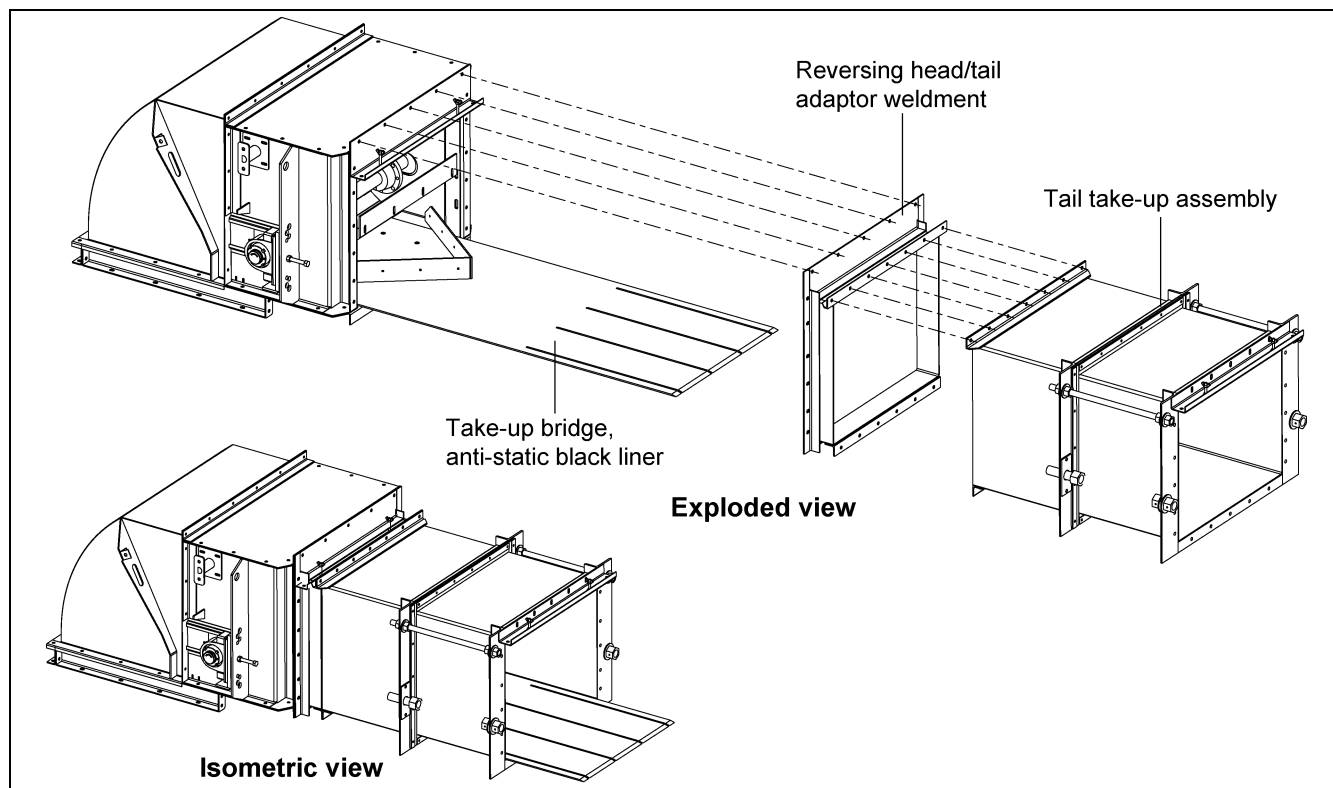


Figure 3

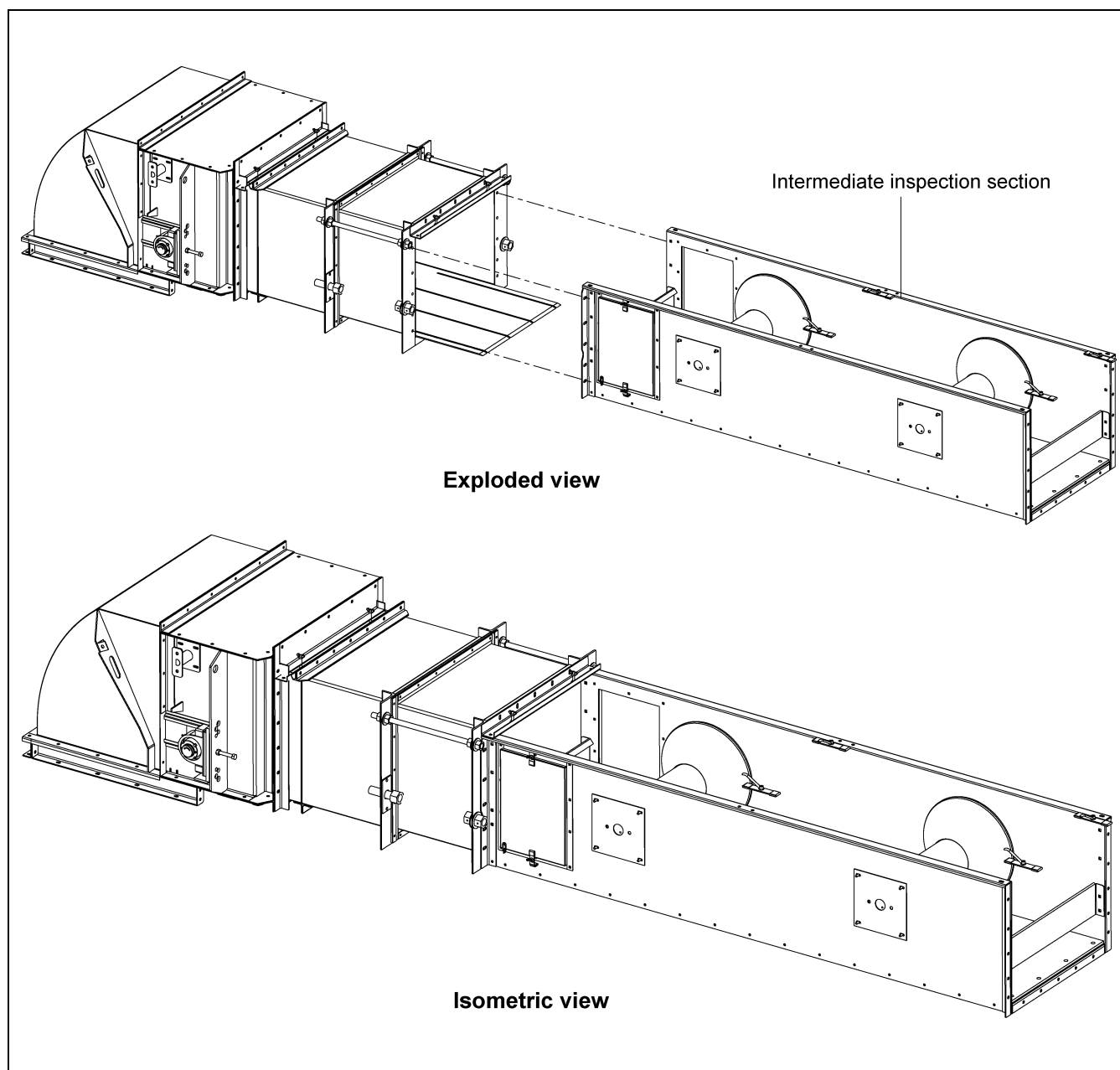


Figure 4

Reverse Head/Take-Up Bridge Belt Conveyor Installation

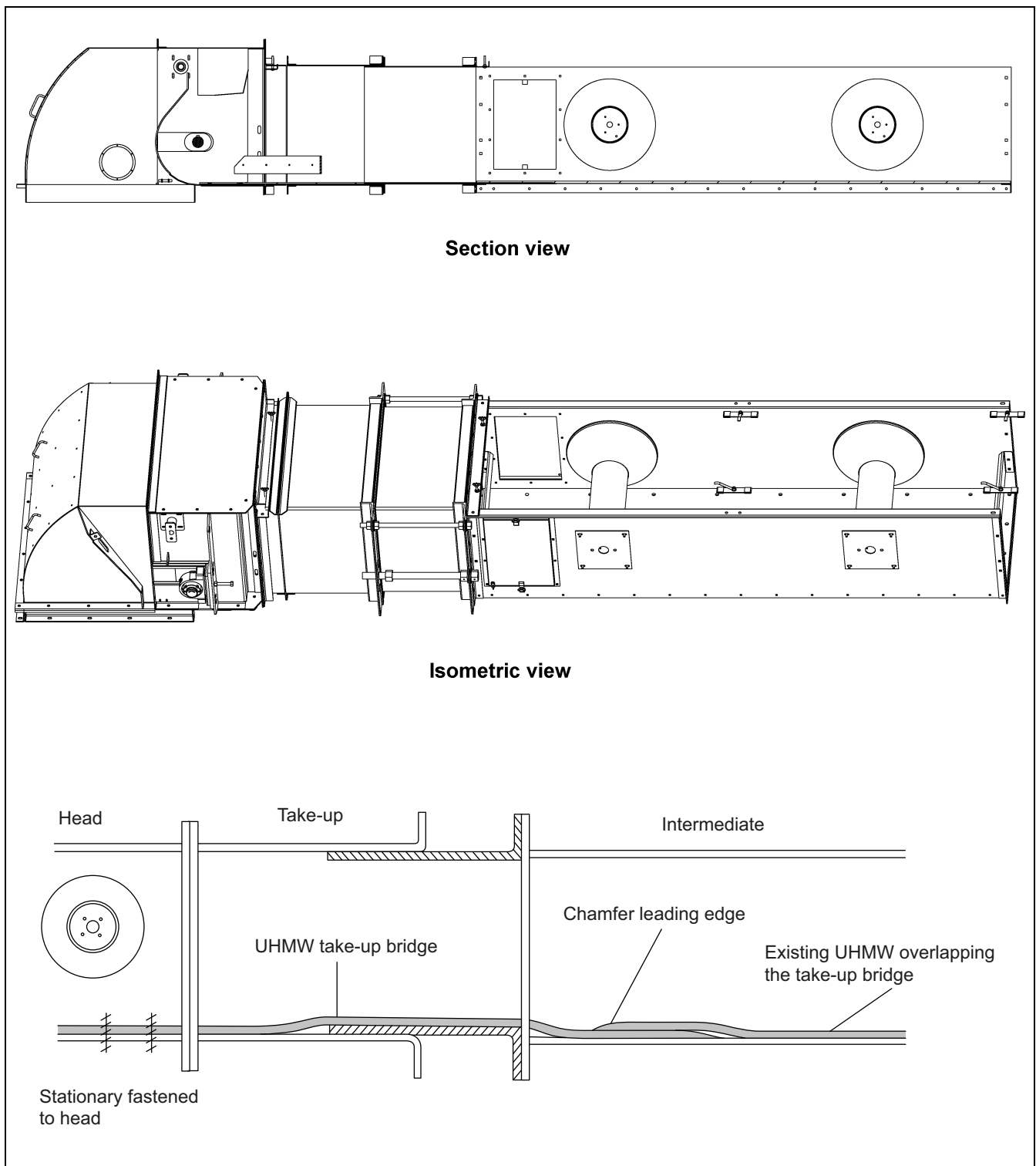


Figure 5

Reverse Head/Take-Up Bridge Belt Conveyor Installation

NOTE: The existing hardware goes into the slots as shown in [Figure 6](#).

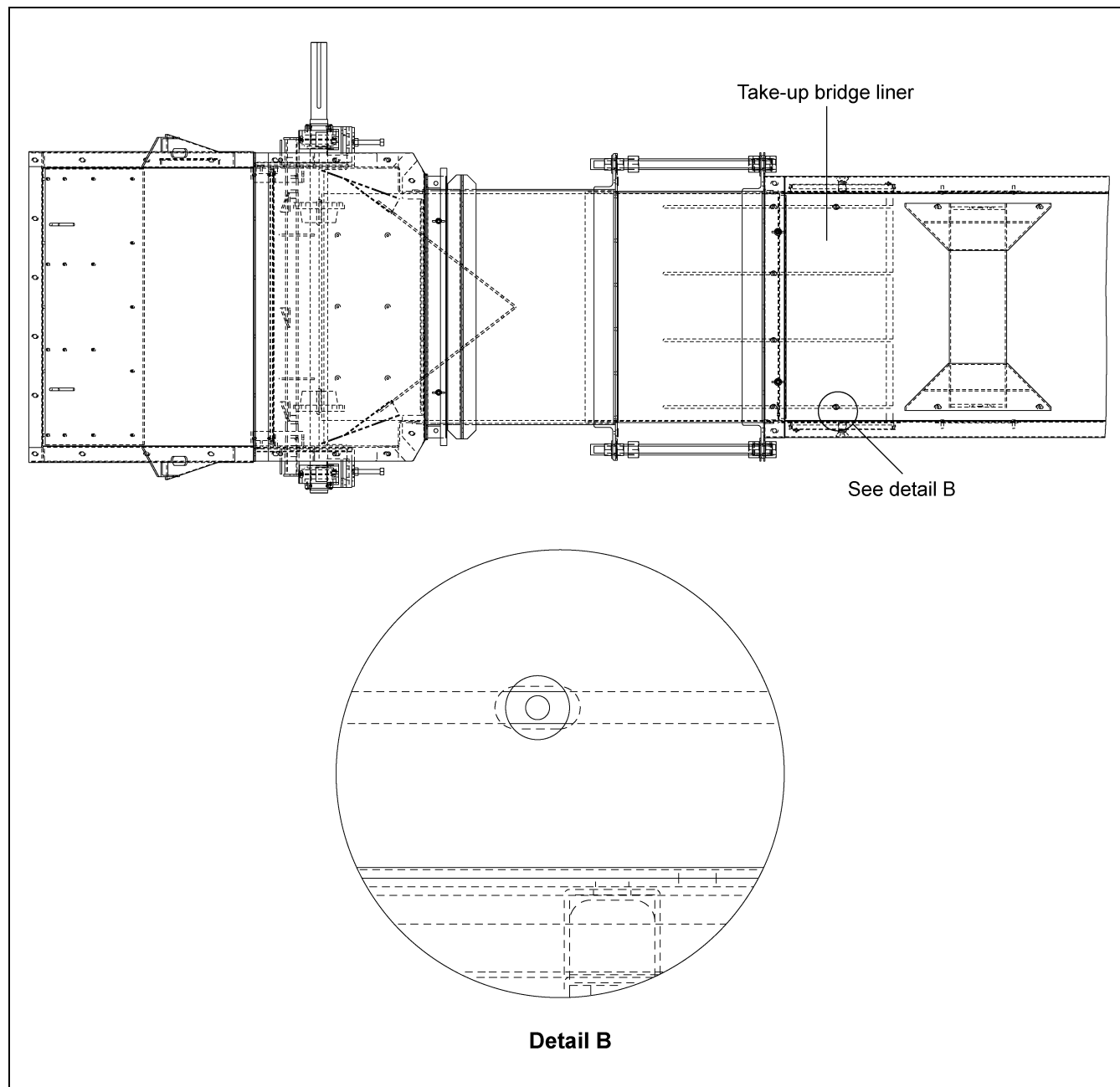


Figure 6 Top View of UHMW Take-Up Bridge