



Figure 1

1. Using one of the metal facing rings (BLK-10028) as a guide, trace center and bolt hole pattern on hopper sheet at desired location.
2. With, appropriate tools, remove 4-1/4" center hole from hopper panel. Center punch the eight (8) hole locations and drill using 3/8" diameter bit.
3. Center plexiglas window (BLK-10030) between facing ring (BLK-10028) and flat gasket (BLK-10029). Then take components and align and place gasket against exterior surface of hopper panel.

Align and place second facing ring (BLK-10028) on interior surface of hopper panel.

4. Secure components together with eight (8) bolts (S-275) and nuts (S-396) supplied. **DO NOT OVER TIGHTEN, AS DAMAGE TO PLEXIGLAS WINDOW MAY OCCUR.** (See Figure 1.)

