Flashing Instructions

- 1. Leave top row of bolts out of the compression ring members when installing the hopper panels.
- 2. Field drill through the stiffeners and bolt through the sidewall sheet and stiffener with a 5/16" x 1-1/4" bin bolt. Install a neoprene washer on the inside of the tank and clamp it down as shown in *Figure 1 on Page 2*.
- 3. Attach the flashing to the compression ring members using the bolts provided. (Do not tighten.)
- 4. Starting with a right hand flashing piece, bolt the sidewall sheet loosely to the flashing using 5/16" x 1-3/4" bolts with a neoprene washer on the outside only through the center two (2) holes. Working in a clockwise direction, start the nut on the pre-assembled flashing/stiffener bolt.
- 5. Loosely bolt the two (2) center holes on the left hand flashing piece with 5/16" x 1-3/4" bolts with a neoprene washer on the outside only. Using the same type bolt and washer, loosely bolt the left hand and right hand lap seam.
- 6. Continue in the same manner until the flashing is completely attached. Then tighten all the bolts securely.
- 7. To finish, go back and install the 1/4" self-drilling screws (S-7229). (See Figure 2 on Page 2 for locations.)

Flashing Instructions (Continued)

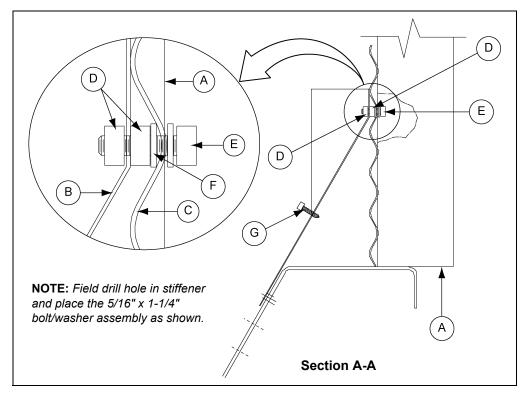
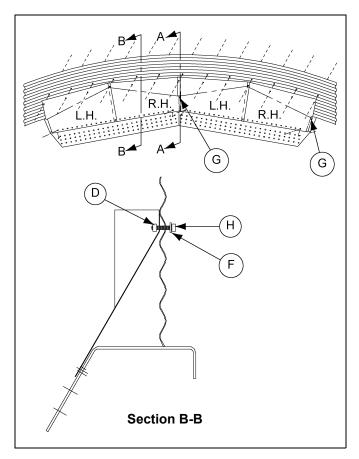


Figure 1



Ref #	Description
А	Stiffener
В	Flashing
С	Sidewall Sheet
D	5/16" Nuts
E	5/16" x 1-1/4" Bin Bolts
F	5/16" Neoprene Washer
G	1/4" Self-Drilling Screws (S-7229)
Н	5/16" x 1-3/4" Bolts

Figure 2

Page 2 of 2 PNEG-230