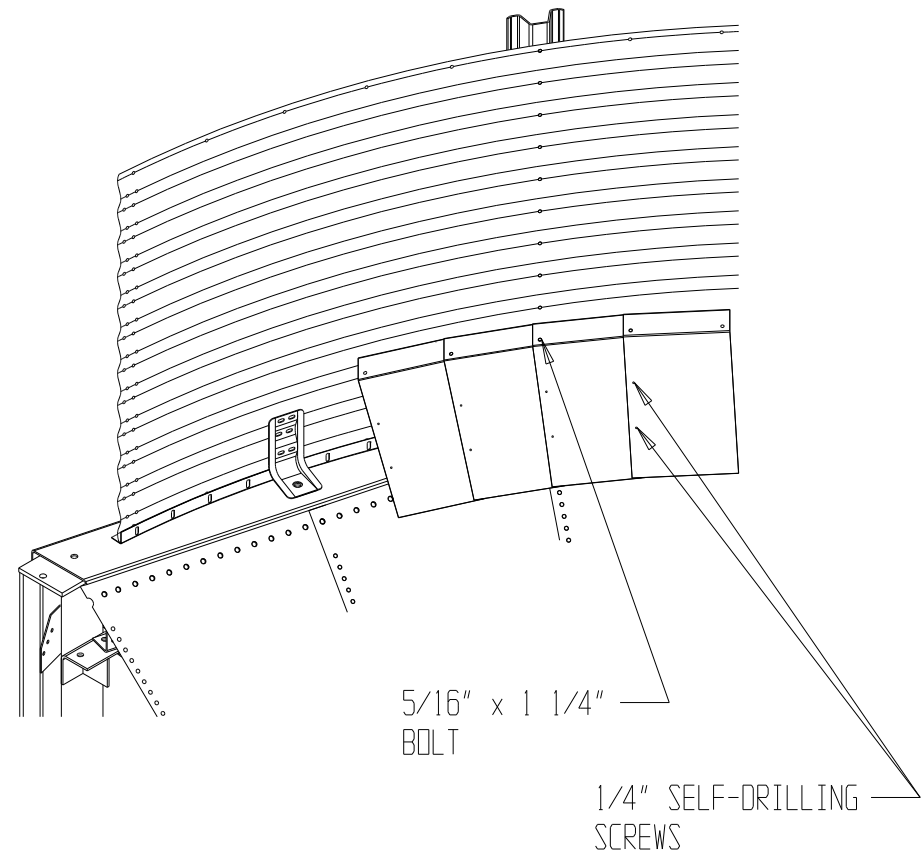
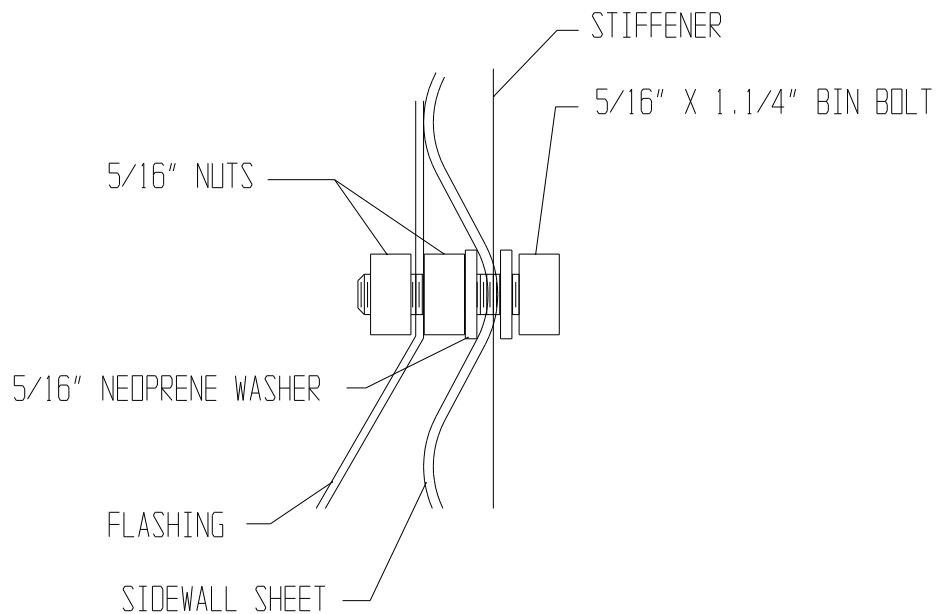


1) FIELD DRILL AND BOLT THROUGH SIDEWALL SHEET WITH 5/16" x 1 1/4" BIN BOLTS. FIELD DRILLED HOLES WILL BE LOCATED EXACTLY 8.00" ABOVE THE BOTTOM HORIZONTAL SEAM. PLACE NEOPRENE WASHER UNDER NUT ON THE INSIDE OF THE TANK AND TIGHTEN.

2) ATTACH FLASHING TO SIDEWALL AS SHOWN BELOW AND FINGER TIGHTEN NUTS

3) USE 1/4" DIA. SELF-DRILLING SCREWS TO SECURE THE FLASHING TOGETHER. PUSH FLASHING DOWN ON HOPPER WHILE INSERTING SELF-DRILLING SCREWS.

4) TIGHTEN ALL FLASHING TO SIDEWALL NUTS.



1	12743	REMOVED SCREW HOLES	9/17/04	MRH	GSI GRAIN SYSTEMS		45° FCHT FLASHING		TOLERANCES (Unless Noted) Fractions +/- 1/32" Decimals +/- .031" Angles +/-		Quantity	Blk. Wt.	Ship Wt.	Material
No.	ECN	Revision Description	Date	By	Assumption, IL. 62510 217/226-4421		INSTALLATION INSTR.		Angles +/-		Drawn By K. GAMMON	Date 10/10/01	Scale NTS	Drawing No. PNEG-633
												Work to Dimensions Do Not Scale		

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