

Series II Sweep

FAQs (Frequently Asked Questions)

PNEG-1618

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GSI GROUP



PNEG-1618

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1. Series II Sweep - FAQs

FAQs

Who do I contact for parts or service?

Contact your dealer. If your unit was purchased direct from GSI, contact your inside sales person.

What is/where do I find the model number of my sweep?

The model number of your sweep can be found on your quote or invoice. A space is provided at the front of your manual to record this number.

The model number code is as follows:

Style	Diameter	Size and Capacity	Voltage	Option 1	Option 2	Option 3
H	36'	-12 - 5	F			
K	***	-12 - 6	G	P	T	1
	135'	-12 - 7	J	B		
		-16 - 8	K	Q		
		-16 - 9				
		-16 - 10				

Standard H Welded Truss (36'-135')	GSI Standard Bin Diameter	-12 - 5 12" Flight and 5000 BPH	F 380/3/50	(Standard) Pin Center Sump Design, for Cables on the Floor (Not Through Sump)	(Standard - 36'- 120') V-Belt Flight PT, (Standard- 135') HT200 Flight PT	(Standard) GSI Flight PT HP
		-12 - 6 12" Flight and 6000 BPH	G 575/3/60			
		-12 - 7 12" Flight and 7000 BPH	J 415/3/60			
Knockdown Truss (Not Available above 120')		-16 - 8 16" Flight and 8000 BPH	K 460/3/60	P Center Protected Cables or Center Slip Ring	T (36'-120') HT200 Flight PT	1 Increased Flight PT HP
		-16 - 9 16" Flight and 9000 BPH		B Control Panel Not Included		
		-16 - 10 16" Flight and 10000 BPH		Q Same as P + B		

Do I want to buy a pivot or a standard sweep? What is the difference?

The following drawing ([Figure 1A](#)) is of a 16" pivot sweep head end weldment and a 16" standard sweep head end weldment. There are very few differences between the two. The standard head weldment has the female pivot tube welded to the drive end of the unit. Two (2) plate braces and one (1) pipe brace support this tube. The pivot head weldment has a lug welded to the underside of the motor mount plate. This lug is for attachment of the sweep pivot rod assembly. There is a large hole in the rear plate for the center support tube assembly to pass through. Next to the large hole is a slot that the center support mounts to.

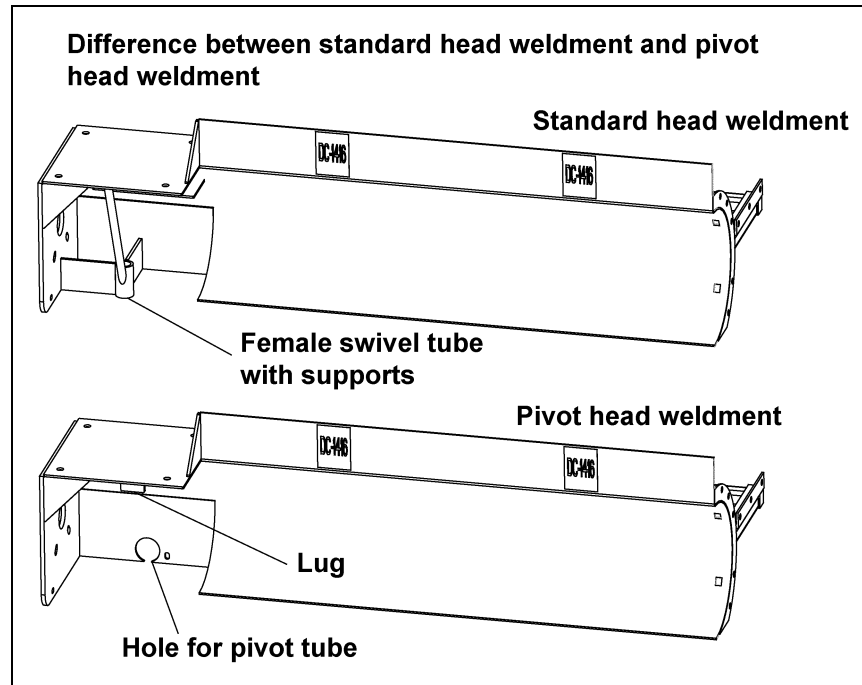


Figure 1A

How complete is the Series II Sweep?

With the exception of a few electrical connectors, all components required to assemble your sweep are included.

How level does my floor need to be for the sweep to operate properly?

The top edge of the sump hopper and the top edge of the "X" brace support must be level with the floor. The floor must be level within 3/4" plus or minus, preferably less. Any high or low points must be gradually sloped. The change in elevation should be no more than 3/4" over 60".

Where should the center pivot pin be located?

The center pin or pivot pipe **must** be in the center of the bin. If it is not, the sweep could hit the bin wall. There should be between 2" and 14" of clearance between the end of the sweep and the closest obstruction (bin wall, stiffeners, etc.).

How round must my bin be for the sweep to operate properly?

Diameter tolerances are limited by foundation limits and sweep operation as well as structural issues. For 72' diameter and larger bins, the overall tolerance would be plus or minus 1-1/4" on the radius, plus or minus 1" on 42'-66' diameter bins and plus or minus 3/4" on 30'-39' bins.

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How large of an opening do I need for a standard flow (15000 BPH) center sump?

If installing a 12" standard sweep (non-pivot), the minimum recommended sump opening is 36" x 36". With a 16" standard sweep, it is 42" x 42".

If installing a 12" standard sweep with a pivot kit, the minimum recommended sump opening is 36" x 36". With a 16" standard sweep, it is 42" x 42". The cross brace (spider) is designed to fit a standard 42" x 42" sump, but the arms can be cut by the customer to fit a smaller opening. The top of the sump center brace weldment must be level with the top of the floor.

If installing a GSI supplied sump shell with collector ring, the opening must be 42-1/2" x 42-1/2" x 30" deep for either the 12" or 16" sweep.

The sump hopper supplied by GSI was designed with sufficient clearance around the collector ring housing to allow grain to gravity flow through the hopper and be carried away by the material handling equipment below it. 42-3/4" is the maximum opening size to allow rolling clearance for the casters assembled to the head end jack. If the sump is made smaller, grain flow may decrease to an unacceptable level.

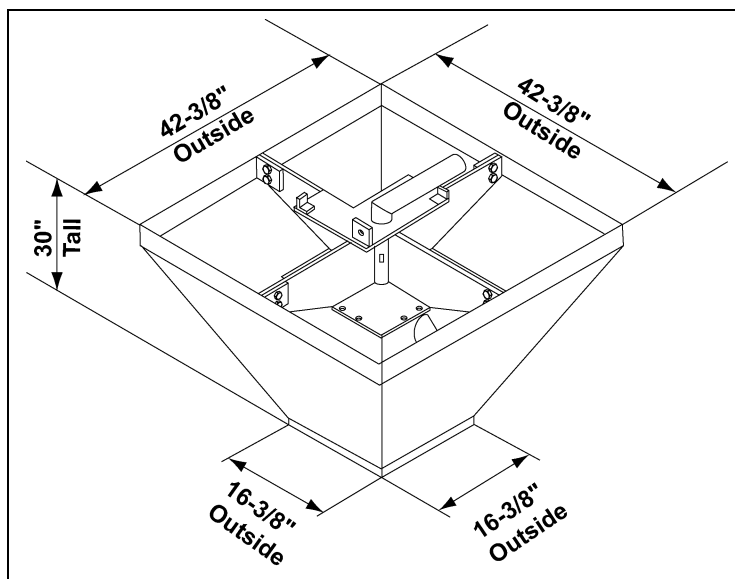


Figure 1B

The open area of this sump is misleading. The collector ring housing sticks down into the sump, blocking off a portion of the flow. Also, the sweep covers about one quarter of the opening at the top. We use 75% of the theoretical flow around the housing for the actual flow.

What intermediate sump spacing do I need? Why?

It is required to install the intermediate sumps on a maximum of 10' centers where the sweep will be parked during storage. The first intermediate sump should be placed a maximum of 10' on center from the center sump and the end sump should be no farther than 4' from the bin wall. The extra sumps will help clean out the grain in front of the sweep, reducing the start-up load. Doing this will save labor dollars and hours of work to dig out the sweep and will help the sweep during start-up. The sweep is not designed to start-up when submerged in material. The sweep should be parked behind the intermediate sumps with the sumps on the auger side of the sweep.

Do I need to clean out around the end of the sweep prior to starting it up?

Enough material must be removed from around the tractor drive and the screw drive units to allow access to the motor/drive covers. Both the chain drive and the belt drive must be free of grain before and during operation.

Where do I park the sweep before I fill the bin with grain?

There is a section in the Manual PNEG-720-G2 and PNEG-720-KD called "Storage Preparation". The section says to "Park the sweep behind the intermediate sumps, so that the sumps are on the auger side of the sweep". The sweep should not completely cover the inside sump hole (the one closest to the center sump). You will have to clean out around the tractor drive and the jack wheels before operation.

Where do I find the track dimensions?

The wheel path dimensions are listed at the front of the owner's manual. Your dealer also has a copy of the path dimensions in his price book. The head jack wheels are not listed on the chart. These are always 34" from the center of the bin. The area around the center sump must be kept clear for the head jack wheels to roll.

What do I need to hook electrical power to the Series II Sweep?

The Series II Sweep is designed to operate using **460 Volt 3 Phase 60 Cycle Power**. The voltage must be within **plus or minus 4%** for proper operation. Voltages outside of this range may cause excessive power draw or other operating problems. Please contact the factory for applications outside of these parameters.

The power must be locked out before servicing the equipment, entering the bin, or resetting the motor overloads.

The wiring to the GSI supplied control box is the owner's responsibility and is not included with the sweep.

Electrical controls and wiring should be installed by a qualified electrician. The conductor cables should comply with the National Electrical Code and any state or local codes which may apply.

How does the Series II Sweep operate?

The Series II Sweep is designed with a small controller in the control panel door to monitor the load on the screw motor. It automatically shuts the tractor drive OFF when the screw motor reaches a percentage of the motor nameplate full load amperage. As the material clears the screw, the amperage lowers until it reaches a set value and the tractor drive turns back on and moves the screw into the material. The customer must program the setpoints into the controller and this setup is fully explained in the Owner's Manual. We usually start the high setpoint at approximately 90% of full load amps (FLA) listed on the motor nameplate and the low setpoint at 60% of the FLA.

Can I use the same control panel for different size sweeps?

If the different size sweeps use the same size motors, the same control panel can be used for different sweeps. The controller must be reprogrammed for each sweep.

Why does the controller need to be located at the bin door?

The control panel **MUST** be mounted **OUTSIDE** the bin near the door for safety reasons. It must be located so the operator has a full view of the equipment. It must **NEVER** be installed inside the bin.

Why do I need a foot switch?

The foot switch has to be plugged into the control panel and depressed before the sweep is operational. It has a 10' cord so the sweep can only be monitored from **OUTSIDE** the bin.

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Can I just run my sweep in the manual mode?

The Series II Sweep is designed to run in the automatic mode. If the sweep is run in the manual mode, either of the motors may overheat and/or become damaged. Also, excessive amounts of material may spill over the back board of the sweep.

How do I set my overloads?

The overloads for both motors are adjustable and are not set at the factory. The overload inside the control panel has a small, usually yellow, dial with numbers on it. Record the full load running amp value listed on the nameplate attached to each motor. Increase the full load amp value by 10% and set this number on the overload dial. If the adjustable overloads are set too low, the motors will shut down as soon as a load is put on them. Disconnect and lock out the power before resetting the motor overloads.

When do I program my controller?

Initially the sweep should be tested in the manual mode. If it operates properly, then move on to try the automatic mode.

How do I program my controller for automatic mode?

The Owner's Manual has a detailed set of instructions describing the setup of automatic mode. The final programming must be performed with material in the tank.

What are the four receptacles in the bottom of the control panel for?

The four receptacles in the bottom of the control box are for the screw drive power, the tractor drive power, the motor overloads and the foot switch. Each receptacle is keyed differently to prevent mixing the cables.

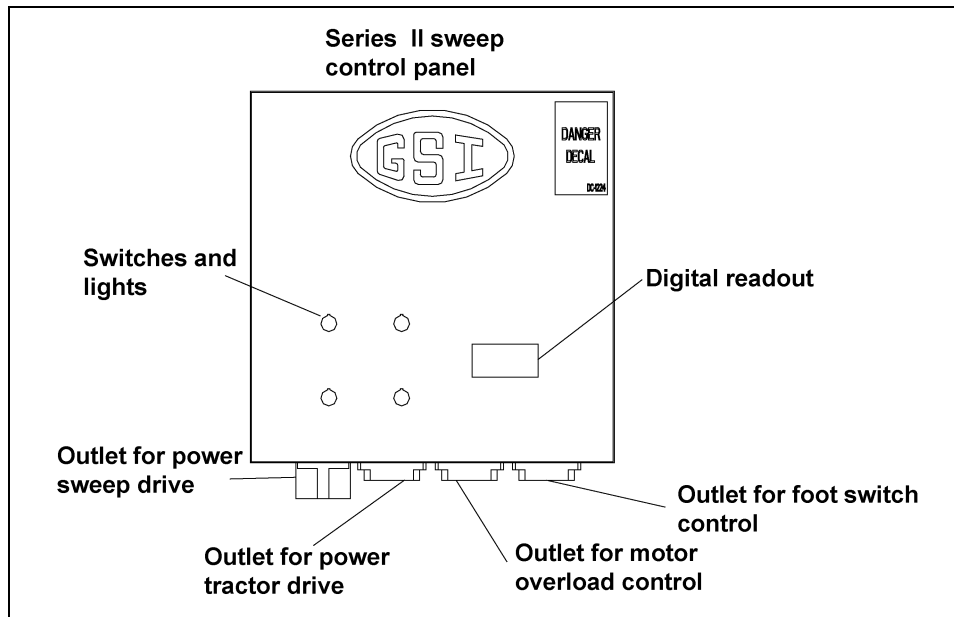


Figure 1C

Why doesn't the auger run while tractor drive is in reverse?

This is a safety feature of the Series II Sweep.

Can I get the unit to reverse while in automatic?

No. This is another safety feature of the Series II Sweep.

What do I do if I encounter any operational problems?

Disconnect and lock out the power before servicing the equipment, entering the bin, or resetting the motor overloads. Look through the troubleshooting section in the Manual PNEG-720-G2 and PNEG-720-KD to identify any problems.

There does not seem to be any power to my sweep. What do I do?

Check to be sure the foot switch is plugged into the control panel and depressed. The foot switch has a 10' cord so the sweep can only be monitored from OUTSIDE the bin.

The thermal protection cord must be connected and plugged in before the sweep will operate.

Your electrician should check to make sure there are no loose or shorted connections or wires. It is possible that one of the components failed after it was tested in our plant and needs to be replaced. A jobsite electrician can isolate any malfunctioning components. Each fuse should also be checked and replaced if necessary.

The sweep must be wired according to the Owner/Installation Manuals.

The overload for the screw drive keeps tripping. What do I do?

The overloads for both motors are adjustable. These are not set at the factory prior to delivery and installation. The overload inside the control panel has a small, usually yellow, dial with numbers on it. Record the full load running amp value listed on the nameplate attached to each motor. Increase the full load amp value by 10% and set this number on the overload dial. If the adjustable overloads are set too low, the motors will shut down as soon as a load is put on them. Disconnect and lock out the power before resetting the motor overloads.

Check the incoming power at the control box. The Series II Sweep is designed to operate using **460 Volt 3 Phase 60 Cycle Power**. The voltage must be within **plus or minus 4%** for proper operation. Voltages outside of this range may cause excessive power draw or other operating problems. Please contact the factory for applications outside of these parameters.

Check the incoming power at the motor. Check for balanced phases. If the loads are not properly balanced between leads, disconnect the motor and check the power leads. By using this method, we can tell if the imbalance is caused by the motor or is from the incoming power.

The sweep must be wired according to the Owner/Installation Manuals.

My tractor drive seems to start and stop too often in automatic. What do I do?

The HYS A (High setpoint minus low setpoint) may be set with too large a number. To get maximum capacity from the sweep, this number should be set as small as possible and not have grain spill over the sweep backboard.

My controller quits operating. What do I do?

Check to make sure the controller has power. Each of the fuses should be checked and replaced if required.

If the controller is functioning, it may need to be reprogrammed. Programming instructions are included in the manual that shipped with the sweep. The controller can be damaged by large power fluctuations or lightning strikes.

My sweep is not operating as well as it did the last time I used it. What do I do?

If the type of material or the density (moisture) of the material changes, the controller setpoints may need to be adjusted for maximum output.

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Is there any maintenance I need to perform on the electrical system?

None of the electrical components require maintenance. Be sure to disconnect and lock out the power before servicing the equipment, entering the bin, or resetting the motor overloads.

Does any part of the Series II Sweep need lubrication?

The fluid level of each of the gear reducers must be checked before operation. These reducers may have been shipped dry and require oil before operation.

A complete lubrication section is provided in the Owner's Manual, which shows the type and amount of lubricant to be used and which components need to be lubricated.

What maintenance should I perform and how often?

Follow the lubrication instructions in the Owner's Manual. Also visually inspect the sweep before operation.

What should I visually inspect?

Starting from the drive end of the sweep:

Inspect the head jack, caster mounting channel and head casters. Look for any bent or damaged components.

Inspect the motor covers. They should be in good shape and should be used properly. If the covers are not used, the material will work its way into the motor cooling slots and when the sweep is started, the motor fan and housing will be destroyed.

Inspect the belt guard for damage. Make sure there is no material inside the belt guard. The drain pan at the bottom of the guard can be used if required.

Inspect the drive belts, sheaves and bushings. Check the belts for proper tension. Sheaves and bushings should be tight.

Inspect the intermediate jacks for any broken or damaged components. Check the jack wheels for damage. The jacks should operate freely.

Inspect each of the screw flight bearings and hangers for damage. Check to see if the bearings need to be replaced. All hardware should be tight.

Inspect the screw flights for damage or excessive wear. Check to see if the screws are rusted or pitted.

Inspect the end bearing for damage.

Inspect the end caster (if one was originally supplied) to confirm it is working properly or if it needs to be replaced.

Inspect the tractor drive chain guard for damage. Make sure there is no material (grain) inside the chain guard. If there is any material (grain), drain pan which is at the bottom of the guard can be used to empty the guard.

Inspect the drive chain for damage and proper lubrication. Check for proper tension and confirm the sprockets and bushings are tight.

Inspect the tractor drive tires for damage or tread wear. Be sure the lug nuts are tight and tires are installed with the tread direction as shown in the manual.

Inspect the bearings for damage or excessive wear. Replace if necessary.

Inspect the tractor drive motor and gear reducer for damage or excessive wear.

Make sure all hardware is tight.

Inspect the sweep structure for damaged or bent components.

Limited Warranty — N.A. Grain Products

The GSI Group, LLC. ("GSI") warrants products which it manufactures, to be free of defects in materials and workmanship under normal usage and conditions for a period of 12 months from the date of shipment (or, if shipped by vessel, 14 months from the date of arrival at the port of discharge). If, in GSI's sole judgment, a product is found to have a defect in materials and/or workmanship, GSI will, at its own option and expense, repair or replace the product or refund the purchase price. This Limited Warranty is subject to extension and other terms as set forth below.

Warranty Enhancements: The warranty period for the following products is enhanced as shown below and is in lieu of (and not in addition to) the above stated warranty period. (Warranty Period is from date of shipment.)

	Product	Warranty Period
Storage	Grain Bin Structural Design • Sidewall, roof, doors, platforms and walkarounds • Flooring (when installed using GSI specified floor support system for that floor) • Hopper tanks (BFT, GHT, NCHT, and FCHT)	5 Years
Conditioning	Dryer Structural Design – (Tower, Portable and TopDry) • Includes (frame, portable dryer screens, ladders, access doors and platforms)	5 Years
	All other Dryer parts including: • Electrical (controls, sensors, switches and internal wiring)	2 Years
	All Non-PTO Driven Centrifugal and Axial Fans	3 Years
	Bullseye Controllers	2 Years
Material Handling	Bucket Elevators Structural Design	5 Years
	Towers Structural Design	5 Years
	Catwalks Structural Design	5 Years
	Accessories (stairs, ladders and platforms) Structural Design	5 Years

Conditions and Limitations:

THERE ARE NO WARRANTIES THAT EXTEND BEYOND THE LIMITED WARRANTY DESCRIPTION SET FORTH HEREIN; SPECIFICALLY, GSI DISCLAIMS ANY AND ALL OTHER WARRANTIES OF ANY KIND, EXPRESS OR IMPLIED, INCLUDING, WITHOUT LIMITATION, WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR USE IN CONNECTION WITH: (I) ANY PRODUCT MANUFACTURED OR SOLD BY GSI, OR (II) ANY ADVICE, INSTRUCTION, RECOMMENDATION OR SUGGESTION PROVIDED BY AN AGENT, REPRESENTATIVE OR EMPLOYEE OF GSI REGARDING OR RELATED TO THE CONFIGURATION, INSTALLATION, LAYOUT, SUITABILITY FOR A PARTICULAR PURPOSE, OR DESIGN OF SUCH PRODUCTS.

The sole and exclusive remedy for any claimant is set forth in this Limited Warranty and shall not exceed the amount paid for the product purchased. This Warranty only covers the value of the warranted parts and equipment, and does not cover labor charges for removing or installing defective parts, shipping charges with respect to such parts, any applicable sales or other taxes, or any other charges or expenses not specified in this Warranty. GSI shall not be liable for any other direct, indirect, incidental or consequential damages, including, without limitation, loss of anticipated profits or benefits. Expenses incurred by or on behalf of a claimant without prior written authorization from the GSI warranty department shall not be reimbursed. This warranty is not transferable and applies only to the original end-user. GSI shall have no obligation or responsibility for any representations or warranties made by or on behalf of any dealer, agent or distributor. Prior to installation, the end-user bears all responsibility to comply with federal, state and local codes which apply to the location and installation of the products.

This Limited Warranty extends solely to products sold by GSI and does not cover any parts, components or materials used in conjunction with the product, that are not sold by GSI. GSI assumes no responsibility for claims resulting from construction defects, unauthorized modifications, corrosion or other cosmetic issues caused by storage, application or environmental conditions. Modifications to products not specifically delineated in the manual accompanying the product at initial sale will void all warranties. This Limited Warranty shall not extend to products or parts which have been damaged by negligent use, misuse, alteration, accident or which have been improperly/inadequately maintained.

Notice Procedure:

In order to make a valid warranty claim a written notice of the claim must be submitted, using the RMA form, within 60 days of discovery of a warrantable nonconformance. The RMA form is found on the OneGSI portal.

Service Parts:

GSI warrants, subject to all other conditions described in this Warranty, Service Parts which it manufactures for a period of 12 months from the date of purchase unless specified in Enhancements above.

This equipment shall be installed in accordance with the current installation codes and applicable regulations which should be carefully followed in all cases. Authorities having jurisdiction should be consulted before installations are made.

G S I G R O U P



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