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Instructions Retrofit Sweep Wheel Kit Assembly

1. Attach the wheel (2) to the wheel mount (1) using ten 1/4" flange bolts (3) and 1/4" flat washers (4).

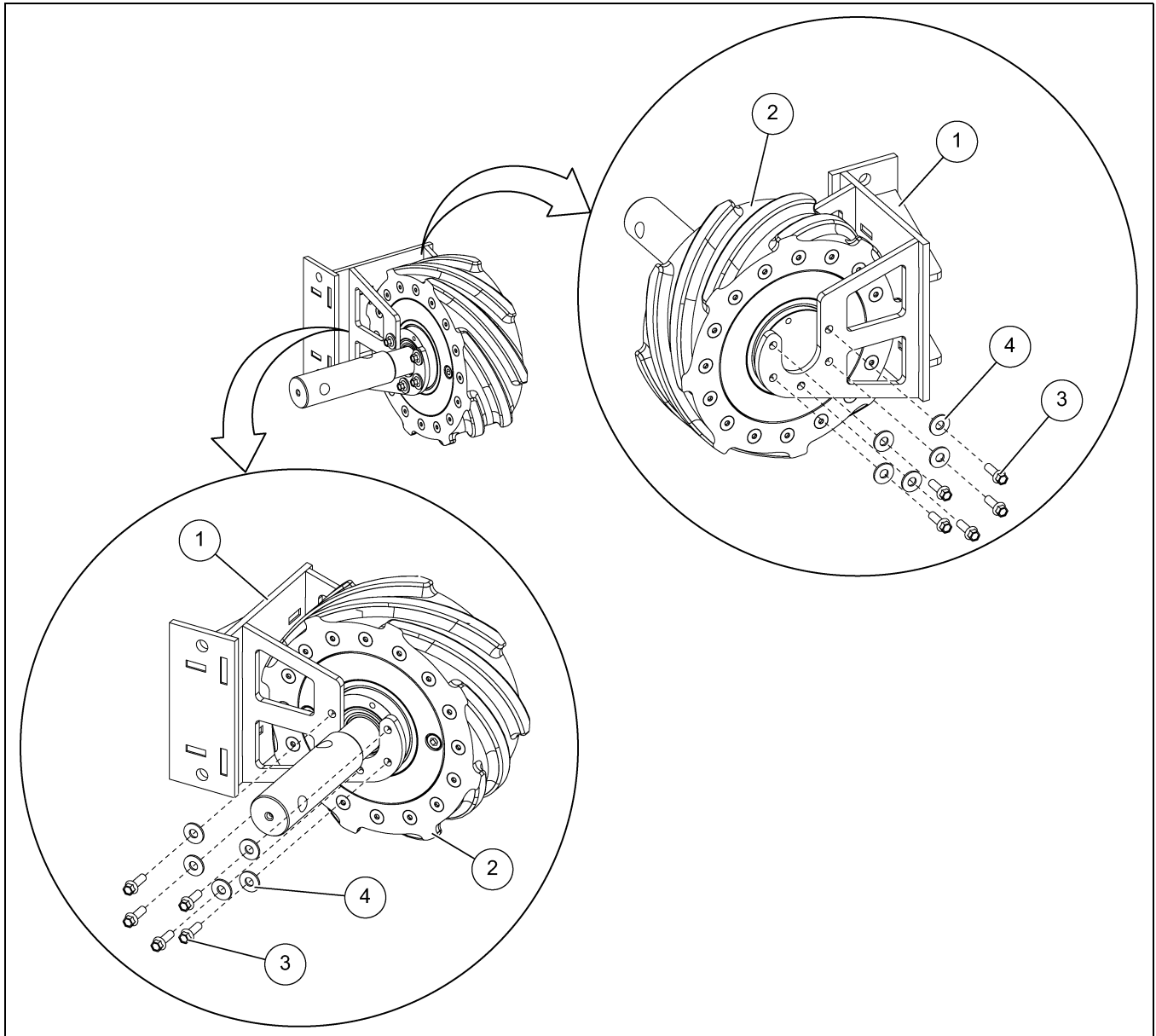


Figure 1 Attaching the Wheel to Wheel Mount

Ref #	Description
1	Wheel Mount
2	Wheel
3	1/4" x 3/4" Flange Bolt
4	1/4" Flat Washer

Date: 08-18-17 V1.0

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2. Slide the wheel shaft into the flight (8). Attach the wheel mount (1) to the shield (7) using two 3/8" flange bolts (5) and 3/8" flange nuts (6).

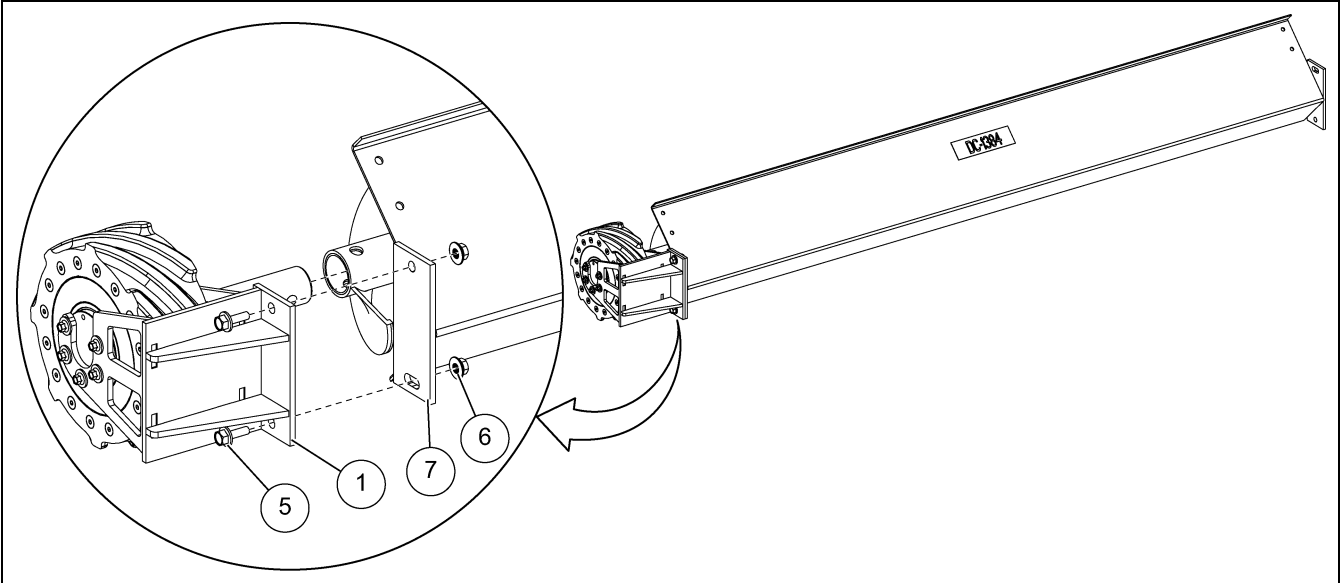


Figure 2 Attaching the Wheel Mount to the Shield

Ref #	Description
1	Wheel Mount
5	3/8" x 1" Flange Bolt

Ref #	Description
6	3/8" Flange Nut
7	Shield

3. Attach the wheel (2) to the flight (8) with two 1/2" HHCS bolts (9) and 1/2" stover nuts (10).

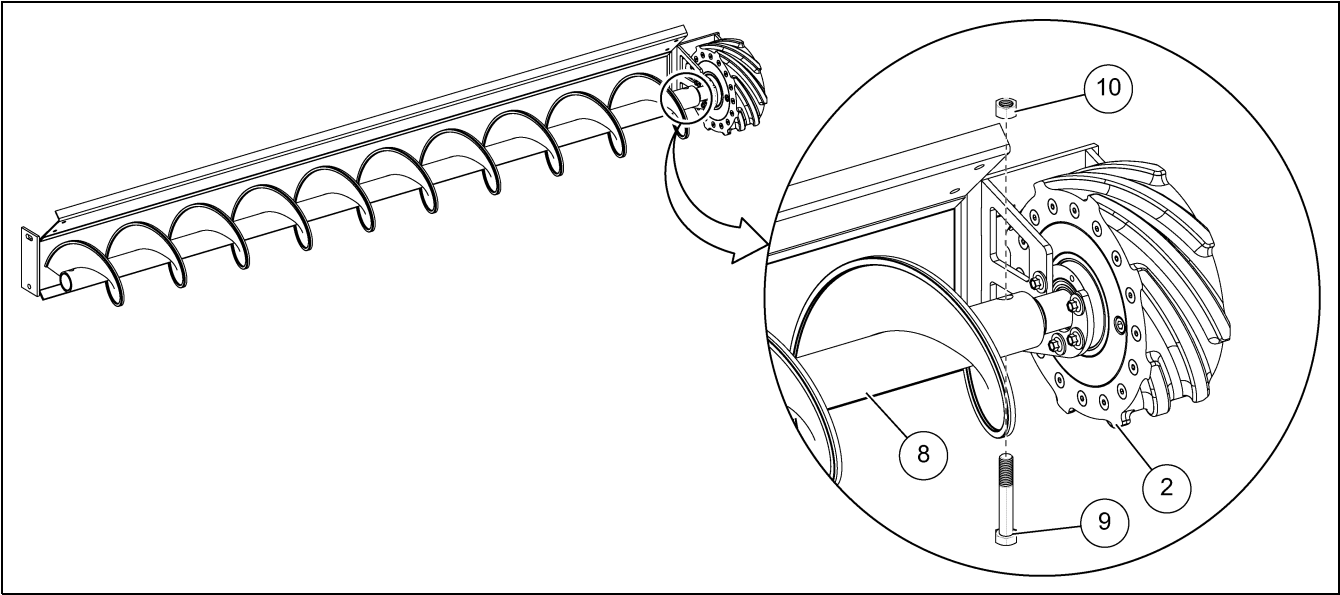
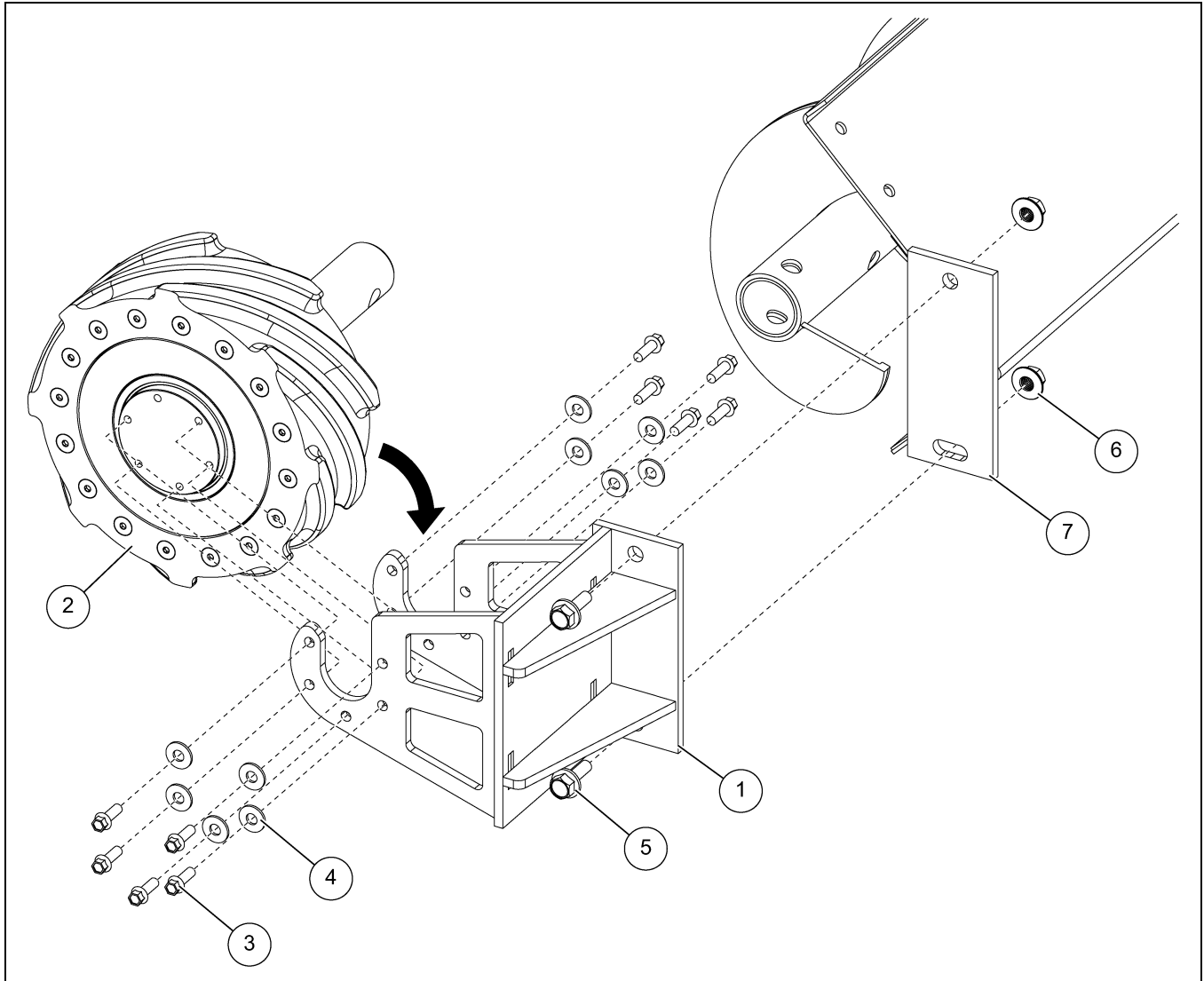


Figure 3 Installing the Wheel to the Auger

Ref #	Description
2	Wheel
8	Flight

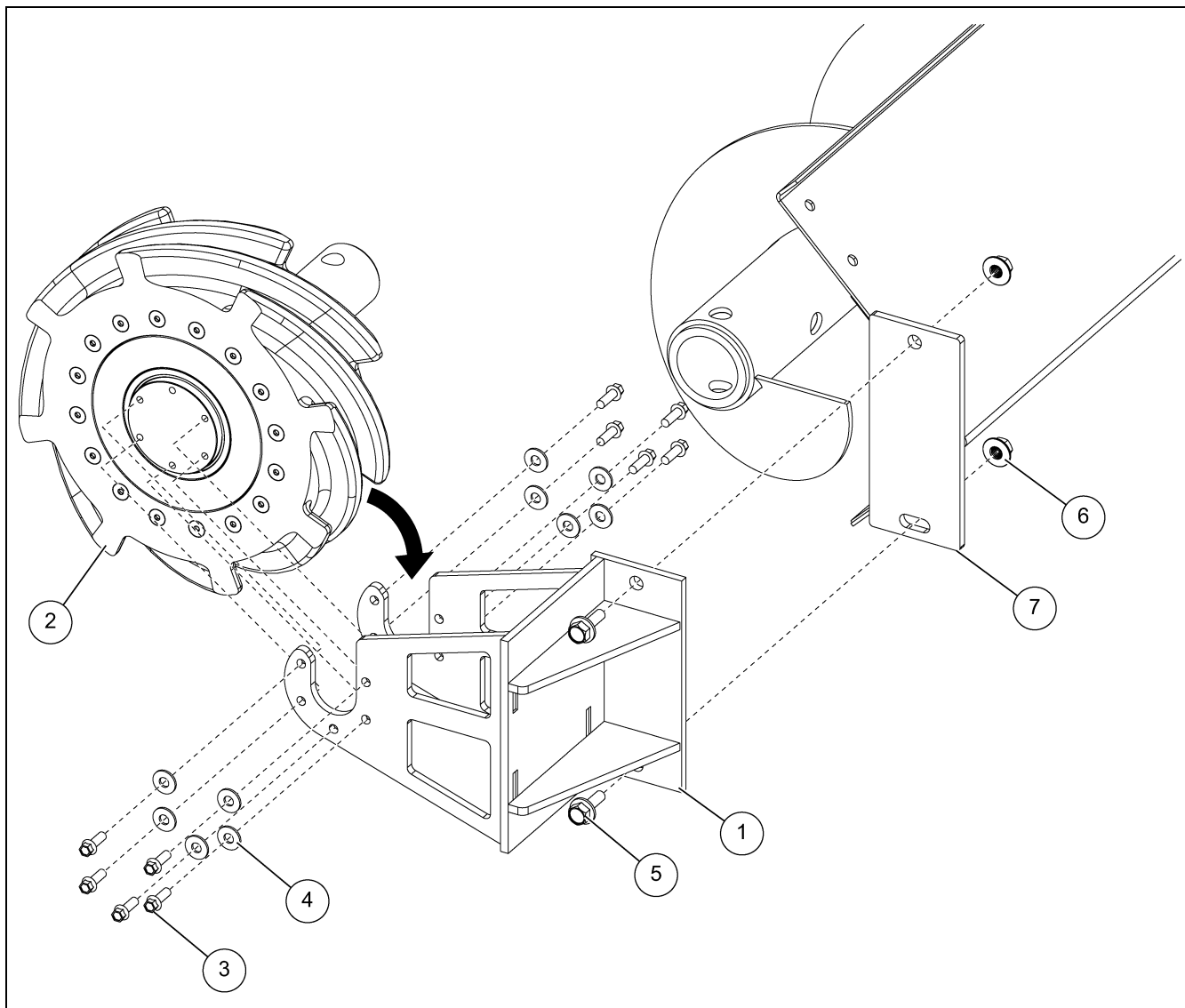
Ref #	Description
9	1/2" x 3" HHCS bolt
10	1/2" Stover Nut

Parts List - Standard Duty Retrofit Sweep Wheel Kit



Ref #	Part #	Description	Qty
1	GK80884-Y	8" Wheel Mount - Ochre	1
2	GK80398	Wheel 8-1/2" x 8.5:1 Ratio	1
3	S-8680	Flange Bolt 1/4"-20 x 3/4" ZN Grade 5	11
4	S-1430	Flat Washer 1/4" ZN Grade 2 USS	11
5	S-9065	Flange Bolt 3/8"-16 x 1" ZN Grade 5	2
6	S-968	Flange Nut 3/8"-16 ZN Grade 5 Wide Flange	2
7		Shield	1

Parts List - Heavy Duty Retrofit Sweep Wheel Kit



Ref #	Part #	Description	Qty
1	GK80885-Y	10" Wheel Mount - Ochre	1
2	GK80627	Wheel 10-7/8" x 8.5:1 Ration	1
3	S-8680	Flange Bolt 1/4"-20 x 3/4" ZN Grade 5	11
4	S-1430	Flat Washer 1/4" ZN Grade 2 USS	11
5	S-9065	Flange Bolt 3/8"-16 x 1" ZN Grade 5	2
6	S-968	Flange Nut 3/8"-16 ZN Grade 5 Wide Flange	2
7		Shield	1