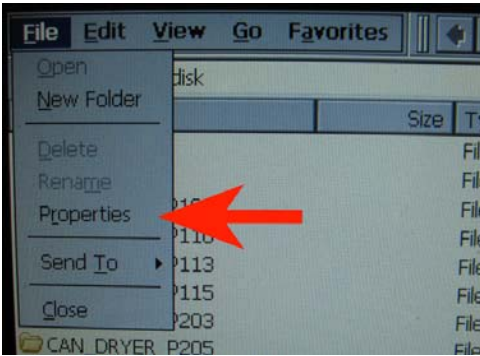**Note:** When upgrading from 1.xx or earlier software to any version of 2.0x software, you will need to verify that you have the necessary required disk space left on the drive to handle the additional 30MB of program and language files it contains.

Failing to follow this procedure may render your Vision control unresponsive which is caused from the internal hard disk space being filled up during the copy process. Once rebooted, the Vision OS will attempt to load then write to the hard disk. If the disk is full, then Windows CE operating system can and will lock up.
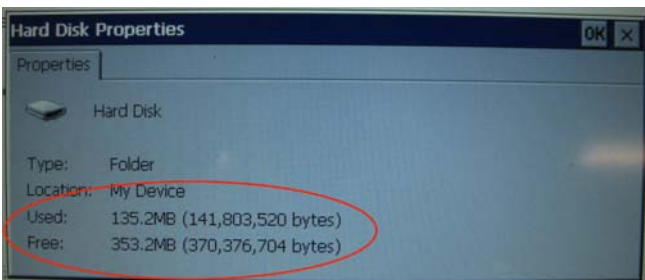
To recover from this condition you will need to either replace the disk drive in the HMI or send it back to the factory to be reprogrammed.

To verify you have the required disk space available, please perform the following steps:

1. Power up the Vision controller. On the first screen select the 4th button labeled with either **Exit to Windows** or **Windows** located at the bottom of the page by tapping on the screen. Select YES on the POP-UP window to exit.

2. Once windows explorer loads you will be viewing the root folder of the disk drive. On this screen select the FILE pull down menu by tapping on FILE, and then select properties as shown below by tapping on PROPERTIES.

3. Observe the information contained in the POP-UP window. In the example shown below we have approximately 353MB left on the Hard Disk which is very good. If this number is less than 100MB then we recommend not installing the software on this dryer.

4. Cycle power to controller to restart the Vision system.