## **GRAIN BIN SAFETY**



## TEN TIPS TO KEEP GRAIN BIN SAFETY TOP OF MIND

Grain bin safety is always a concern on the farm, no matter your operation's size. Here are 10 things to remember as you work in and around grain bins.

- □ Make sure employees are trained in grain bin safety and the dangers of grain handling.
- □ Have an emergency rescue plan and make it part of your employee safety training.
- Make sure ladders are installed inside bins as an emergency exit bright stripes make it easier to find a ladder in a dusty bin.
- Be sure to wear a dust mask or respirator.
- Break up crusted grain from outside the bin, as crusted grain can easily collapse.
- Utilize a harness attached to an anchored lifeline.
- □ Always stay out of the grain bin if the unload equipment is running.
- □ If grain starts to flow, continue moving and stay near the outer edge of the bin.
- □ NEVER enter a grain bin alone.
- NEVER go alone after someone trapped in a bin. Call 911 and start working through your rescue plan immediately.